Grill **Frame** All corners have Stainless steel vertical spokes and crossweldnut welded members are welded to the inside of together at every the tubing to intersection. allow you to disassemble and reassemble pens without loss of Vertical spokes are structural made of .2375-in. integrity. (.603cm) diameter stainless steel. Frame is made of 18-gauge-1.25-in. Crossmembers are (3.17cm) square made of .312-in. Type 304 stainless (.792cm) diameter steel tubing. stainless steel. Frame and grill feature Mitered corners and Panel, frame Grill is welded to the tubular frame at all a uniform, non-glare, heli-arc welded and grill feature easy-to-clean finish. ioints seal out fluids a uniform, noncontact points to and debris. eliminate shifting, glare, easy-toracking and rattling. clean finish.