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**SSCI**

**SUBURBAN SURGICAL Co., Inc.**

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**Hours: 8:30am - 5:00pm CST Monday - Friday**

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# STAINLESS STEEL WORK TABLES

**PRECISION CRAFTED STAINLESS STEEL WORK TABLES  
DESIGNED FOR LONG-LASTING PERFORMANCE**

**Our work tables** are available in many different sizes and configurations to meet any facility's needs. The stainless steel Recessed Shelves, Full-width Shelves, Overshelves, and Drawers can be combined to create the best table available.

Tables 66"L have 4 Legs and 6 Drawers (if used); tables 78"L and 90"L have 6 Legs and 8 Drawers (if used).

Contact SUBURBAN SURGICAL for other table lengths, widths, and shelf clearances.

## Construction Features

The top is made from 16 gauge, type 304 stainless steel.

The Legs are 16 gauge, 1.625" dia tubular, type 304 stainless steel with a 320 grit finish.

The top is one piece with front, back and both ends hemmed.

The hemmed edges are flanged down with the corners fully heli-arc welded.

All welds are ground smooth and polished to a uniform finish.

The cone shaped floor levelers are inserted into the leg's lowers ends and are adjustable.

Top is flanged down and hemmed to help eliminate sharp surfaces.

The overshelf is made from 16 gauge, type 304 stainless steel.



## Drawer

The end and partition panels are 16 gauge, type 304 stainless steel.

The slide mounting panel is 20 gauge, type 304 stainless steel.

The body and outer front panel are both 22 gauge, type 304 stainless steel.

The front and back flanges of the sides are formed to create a vertical recessed drawer jamb.

The bottom edge is hemmed, top and bottom edges are flanged in, while the front, back and sides are formed with a 90 degree bend.

End and partition panels are inserted under the table's Top and are heli-arc welded to the top and legs. The welds are concealed.





## Work Tables With Cross Brace

These Tables feature a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.

P/N	Overall Size		
	L	W	H
<b>Work Table with Cross Brace</b>			
108554-00	66"	32"	36"
108556-00	78"	32"	36"
108576-00	78"	44"	36"
108578-00	90"	44"	36"



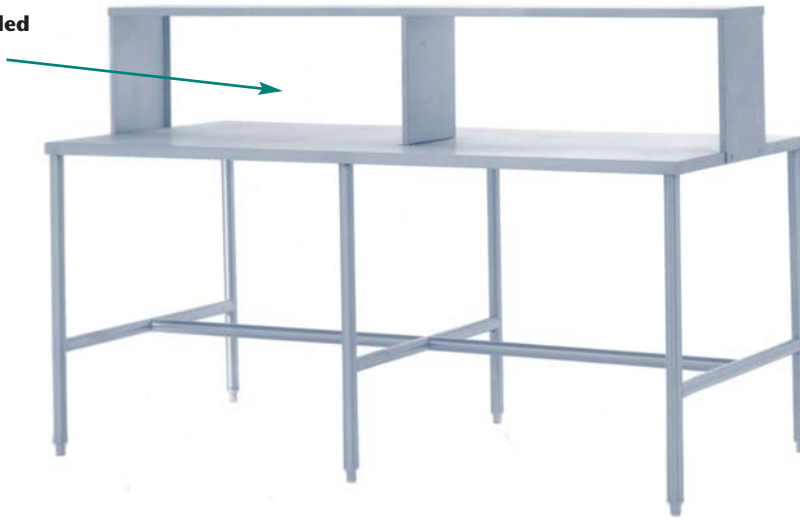
## Work Tables with Recessed Shelf

These Tables feature a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.

P/N	Overall Size			Shelf Clearance Below Top
	L	W	H	
<b>Work Table with Recessed Shelf</b>				
108554-03	66"	32"	36"	25"
108556-03	78"	32"	36"	25"
108576-03	78"	44"	36"	25"
108578-03	90"	44"	36"	25"

# Stainless Steel Work Tables

The Overshelf is 12" wide and is installed with 14" of clearance above the Top.



## Work Tables With Cross Brace and Over Shelf

These Tables feature a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.

P/N	Overall Size		
	L	W	H
<b>Work Table with Cross Brace and Over Shelf</b>			
108554-05	66"	32"	51"
108556-05	78"	32"	51"
108576-05	78"	44"	51"
108578-05	90"	44"	51"



## Work Tables with Recessed Shelf and Over Shelf

These Tables feature a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.

P/N	Overall Size			Shelf Clearance	
	L	W	H	Below Top	Above Top
<b>Work Table with Recessed Shelf and Over Shelf</b>					
108554-08	66"	32"	51"	25"	14"
108556-08	78"	32"	51"	25"	14"
108576-08	78"	44"	51"	25"	14"
108578-08	90"	44"	51"	25"	14"





## Work Tables With Drawers and Cross Brace

These Tables feature 6 or 8 Drawers and a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.

P/N	Overall Size		
	L	W	H
<b>Work Table with Drawers and Cross Brace</b>			
108754-00	66"	32"	36"
108756-00	78"	32"	36"
108776-00	78"	44"	36"
108778-00	90"	44"	36"



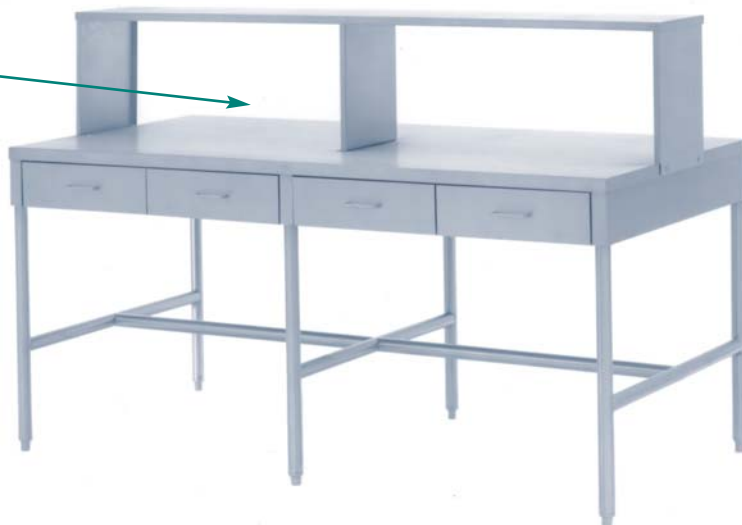
## Work Tables With Drawers and Recessed Shelf

These Tables feature 6 or 8 Drawers and a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.

P/N	Overall Size			Shelf Clearance Below Top
	L	W	H	
<b>Work Table with Drawers and Recessed Shelf</b>				
108754-03	66"	32"	36"	25"
108756-03	78"	32"	36"	25"
108776-03	78"	44"	36"	25"
108778-03	90"	44"	36"	25"

# Stainless Steel Work Tables

The Overshelf is 12" wide and is installed with 14" of clearance above the Top.



## Work Tables With Drawers, Cross Brace and Over Shelf

These Tables feature a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf is added to the Table.

P/N	Overall Size			Shelf Clearance	
	L	W	H	Below Top	Above Top
<b>Work Table with Drawers, Cross Brace and Over Shelf</b>					
108754-05	66"	32"	51"		14"
108756-05	78"	32"	51"		14"
108776-05	78"	44"	51"		14"
108778-05	90"	44"	51"		14"



## Work Tables with Drawers, Recessed Shelf and Over Shelf

These Tables feature a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf is added to the Table.

P/N	Overall Size			Shelf Clearance	
	L	W	H	Below Top	Above Top
<b>Work Table with Drawers, Recessed Shelf and Over Shelf</b>					
108754-08	66"	32"	51"	25"	14"
108756-08	78"	32"	51"	25"	14"
108776-08	78"	44"	51"	25"	14"
108778-08	90"	44"	51"	25"	14"



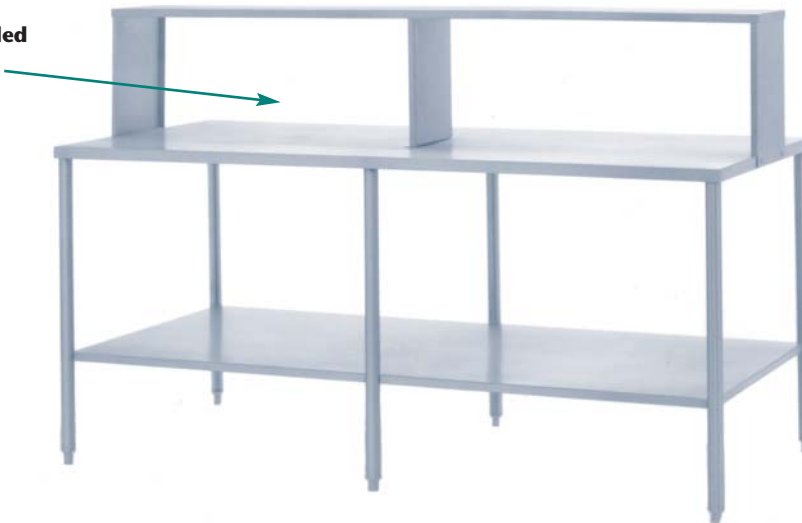


## Work Tables With Full Width Shelf

These Tables feature a fully welded Full-width Shelf. The Full-width Shelf can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf and/or Drawers can also be added to the Table.

P/N	Overall Size			Shelf Clearance Below Top
	L	W	H	
<b>Work Table with Full Width Shelf</b>				
108654-03	66"	32"	36"	25"
108656-03	78"	32"	36"	25"
108676-03	78"	44"	36"	25"
108678-03	90"	44"	36"	25"

The Overshelf is 12" wide and is installed with 14" of clearance above the Top.



## Work Tables With Full Width Shelf and Over Shelf

These Tables feature a fully welded Full-width Shelf. The Full-width Shelf can be installed with 15", 20", or 25" of clearance below the Top. The Overshelf is 12" wide and is installed with 14" of clearance above the Top. Drawers can also be added to the Table.

P/N	Overall Size			Shelf Clearance	
	L	W	H	Below Top	Above Shelf
<b>Work Table with Full Width Shelf and Over Shelf</b>					
108654-08	66"	32"	51"	25"	14"
108656-08	78"	32"	51"	25"	14"
108676-08	78"	44"	51"	25"	14"
108678-08	90"	44"	51"	25"	14"

# Stainless Steel Work Tables



## Work Tables With Full Width Shelf, and Drawers

These Tables feature 6 or 8 Drawers and a fully welded Full-width Shelf. The Full-width Shelf can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.

P/N	Overall Size			Shelf Clearance Below Top
	L	W	H	
<b>Work Table with Drawers, Full Width Shelf</b>				
108854-03	66"	32"	36"	25"
108856-03	78"	32"	36"	25"
108876-03	78"	44"	36"	25"
108878-03	90"	44"	36"	25"

The Overshelf is 12" wide and is installed with 14" of clearance above the Top.



## Work Tables With Full Width Shelf, Drawers and Over Shelf

These Tables feature 6 or 8 Drawers and a fully welded Full-width Shelf. The Full-width Shelf can be installed with 15", 20", or 25" of clearance below the Top and an Overshelf with 14" clearance above the Table.

P/N	Overall Size			Shelf Clearance	
	L	W	H	Below Top	Above Top
<b>Work Table with Drawers, Full Width Shelf and Over Shelf</b>					
108854-08	66"	32"	51"	25"	14"
108856-08	78"	32"	51"	25"	14"
108876-08	78"	44"	51"	25"	14"
108878-08	90"	44"	51"	25"	14"





## Materials:

### Table with Cross Brace:

- Top:** 16 gauge, stainless steel, type 304, #4 finish
- Sub-top:** 14 gauge, cold-rolled steel, galvanneal finish
- Braces:** 14 gauge, cold-rolled steel, galvanneal finish
- Frame:**
  - Rails:** 11 gauge, stainless steel, type 304, 2B finish
  - Cross Members:** 11 gauge, stainless steel, type 304, 2B finish
- Legs:** 16 gauge, 1.625" dia. tubular stainless steel, type 304, 320 grit finish
- Cross Members:** 16 gauge, 1.25" dia. tubular stainless steel, type 304, 320 grit finish
- Cross Braces:** 16 gauge, 1.25" dia. tubular stainless steel, type 304, 320 grit finish

### Table with Full-width Shelf:

- Top:** 16 gauge, stainless steel, type 304, #4 finish
- Sub-top:** 14 gauge, cold-rolled steel, galvanneal finish
- Braces:** 14 gauge, cold-rolled steel, galvanneal finish
- Frame:**
  - Rails:** 11 gauge, stainless steel, type 304, 2B finish
  - Cross Members:** 11 gauge, stainless steel, type 304, 2B finish
- Legs:** 16 gauge, 1.625" dia. tubular stainless steel, type 304, 320 grit finish
- Full-width Shelf:** 16 gauge, stainless steel, type 304, #4 finish

### Table with Recessed Shelf:

- Top:** 16 gauge, stainless steel, type 304, #4 finish
- Sub-top:** 14 gauge, cold-rolled steel, galvanneal finish
- Braces:** 14 gauge, cold-rolled steel, galvanneal finish
- Frame:**
  - Rails:** 11 gauge, stainless steel, type 304, 2B finish
  - Cross Members:** 11 gauge, stainless steel, type 304, 2B finish
- Legs:** 16 gauge, 1.625" dia. tubular stainless steel, type 304, 320 grit finish
- Cross Members:** 16 gauge, 1.25" dia., tubular stainless steel, type 304, 320 grit finish
- Recessed Shelf:** 16 gauge, stainless steel, type 304, #4 finish

**Floor Levelers:** 16 gauge, 1.625" O.D. tubular stainless steel, type 304, 320 grit finish (Casters may be used in lieu of Floor Levelers)

### Overshelf:

- Top:** 16 gauge, stainless steel, type 304, #4 finish
- Supports:** 14 gauge, stainless steel, type 304, #4 finish

### Drawer Unit:

- End and Partition Panels:** 16 gauge, stainless steel, type 304, #4 finish
- Slide Mounting Panel:** 20 gauge, stainless steel, type 304, 2B finish
- Drawer:**
  - Body and Outer Front Panel:** 22 gauge, stainless steel, type 304, #4 finish
  - Pull:** dull chrome
- Housing/Drawer:** full extension, ball bearing, zinc plated

### Fasteners:

- Machine Screws:** stainless steel, type 18-8
- Lock Nuts:** stainless steel, type 18-8, nylon insert

## Construction:

### Table with Cross Brace, Full-width Shelf, and Recessed Shelf:

- Top:** one piece with front, back, and both ends hemmed; hemmed edges are flanged down; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish
- Sub-top:** one piece

**Braces:** spot welded to Sub-top's underside  
Sub-top is laminated to Top's underside

### Frame:

**Rails:** formed angles with mitered ends  
**Cross Members:** formed angles with mitered ends  
Rails and Cross Members' mitered ends are butted together creating a Frame; Frame's corners are fully heli-arc welded  
Frame is inserted into Top and intermediately welded to Top's hemmed edges

**Legs:** are fully heli-arc welded to the Top and Top's Frame in each corner (welds are concealed)

**Cross Members:** ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Legs; welds are buffed to a smooth, bright polished finish

**Cross Braces:** ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Cross Members; welds are buffed to a smooth, bright polished finish

**Full-width Shelf:** one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the leg contour; unitized shelf and double-thick angle frame's vertical flanges are fully heli-arc welded to the Legs (welds are concealed)

**Recessed Shelf:** one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; unitized shelf and double-thick angle frame is fully heli-arc welded to the Cross Members; welds are polished to a uniform finish

**Floor Levelers:** adjustable; cone-shaped; stem-mounted; inserted into Leg's lower ends

### Overshelf:

**Surface:** one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish

**Supports:** one piece with both sides flanged; Supports' top edges are fastened through Surface with machine screws and lock nuts; Supports' bottom edges are fastened through table's Top with machine screws and lock nuts

### Drawer Unit:

**End and Partition Panels:** bottom edge is hemmed; top and bottom edges are flanged in; front, back and sides are formed with 90 degree bends; the front and back flanges of the sides are formed to create a vertical recessed drawer jamb; End and Partition Panels are inserted under the table's Top and heli-arc welded to the Top and Legs (welds are concealed)

**Slide Mounting Panel:** formed channel punched to accommodate housing slide members; heli-arc welded to End and Partition Panels' top and bottom flanges (welds are concealed)

### Drawer:

**Body:** one-piece punched and formed creating the drawer's inner front, back, sides, and bottom with radius formed bottom bends and coved corners; front, back, and both sides' top edges are flanged out; front, back and sides are spot welded

**Outer Front Panel:** one piece punched with top edge formed into a channel; bottom edge and side edges are formed into channels with flanges; Outer Front Panel's top edge channel overlaps Drawer's inner front panel top edge with bottom and side flanges spot welded to the Drawer Body's bottom and sides

**Pull:** fastened to Drawer Front with machine screws

**Slide Members, Housing/Drawer:** riveted to Housing's Slide Mounting Panel and Drawer's sides