

Designers and Manufacturers of Stainless Steel Health Care Equipment

# **HEALTH CARE PRODUCTS**





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# HISTORY OF SUBURBAN SURGICAL



The history of Suburban Surgical Co., Inc. has had the benefit of three generations of expertise and know how in Stainless Steel fabrication and design. Through our growth years, we designed, manufactured and sold equipment specially related to the research and housing of small animals.

As the years passed, our fine reputation for aggressive design concepts and quality workmanship made us a leader in the industry. This brought about diversification into the health, science, and education fields.

In addition to our quality line of standard products, Suburban Surgical Co., Inc., is staffed with knowledgeable engineers capable of designing customized equipment for each facility's needs.

We value the importance of our customers and their satisfaction is one of our prime goals. All of our products

reflect the rigid standards we have set for ourselves, and in times of growing inflation and competitive pricing this has not been easy.

We refuse to sacrifice our quality standards. In order to remain competitive we have instituted modern, efficient, time-saving manufacturing techniques, plus the latest in computer aided design. These innovative approaches have been successful in maintaining our quality controls in materials and workmanship. Through constant care and research into our products and their applications in the industry, we take pride in offering our end products to you our customers.

Our fine reputation through the years has been on our ability to place certain priorities ahead of volume.

Given the opportunity, we would be proud to supply your facility with our fine products.

# SUBURBAN SURGICAL COMPANY, INC. -

At Suburban Surgical Company, Inc. we take an enormous amount of pride in our high-quality, long-lasting Stainless Steel Health Care Equipment. We manufacture to the highest standards and all of our products are backed by three generations of expertise in manufacturing Stainless Steel equipment.



We can offer a wide range of services designed to benefit you. We can layout facility floor plans, design "clean" and "dirty" corridor routings, engineer unique products customized to your specific needs, and many others. Using your facility's blueprints, our expertise CAD department will design and engineer an efficient and effective layout. Simply call us, we are ready to help you.



Well-thought design and engineering is of not much use unless it is followed by high-quality manufacturing. Our modern equipment, manufacturing processes, and quality control techniques assure constant quality in every operation. Innovative design and research teams coupled with the shearing, punching, forming, welding, and final assembly departments produce the best Stainless Steel products in the Health Care industry.

Computer-controlled inventory and production scheduling coupled with the latest in manufacturing techniques keep Suburban Surgical on the leading edge of quality and help to get your products shipped on-time. Over 100,000 square feet of manufacturing and warehousing space is devoted to providing your facility with the highest quality Stainless Steel products available. It is dedication and standards like these that make us . . . the Diamond of the Industry!





# **CLASSIC BASSINETS -**

All Suburban Surgical's Stainless Steel Bassinets are designed for maneuverability, stability, functionality, and durability. Easy to clean Stainless Steel construction keeps risk of cross-infection at a minimum while maintaining a gleaming, high-polished appearance over time. The optional, removable basket sits in either the flat or Trendenlenburg position from either end. Bassinets are available with Drawers, Cabinets, Shelves, Slide-Out Shelves, or a combination of these, adding convenience and storage area.

### WITH CROSS BRACE



108000-00 Classic Bassinet with Cross Brace 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108000-03 Classic Bassinet with Cross Brace Side Opening Drawer 21"L 12.75"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108000-04 Classic Bassinet with Cross Brace End Opening Drawer 26"L 11.125"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108000-01 Classic Bassinet with Cross Brace 3 Compartment Storage Cabinet 30"L 14.312"W 19"H 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108000-02 Classic Bassinet with Cross Brace 2 Door Cabinet 30"L 14.312"W 19"H 31.25"L 15.75"W 36"H Overall (Basket Not Included)

### WITH SHELF



108001-00 Classic Bassinet with Shelf 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108001-03 **Classic Bassinet with Shelf** Side Opening Drawer 21"L 12.75"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108001-04 **Classic Bassinet with Shelf** End Opening Drawer 26"L 11.125"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)

### WITH CROSS BRACE AND SLIDE-OUT SHELF

The Slide-out Shelf extends to a positive stop preventing accidental removal.





Suburban Surgical Company, Inc.

See page 12 for Specifications.

# CLASSIC BASSINETS -

### WITH CROSS BRACE, CABINET, AND SLIDE-OUT SHELF

The Slide-out Shelf extends to a positive stop preventing accidental removal.



Classic Bassinet with Cross Brace Slide-out Shelf with 3-sided Retaining Rail 3 Compartment Storage Cabinet 30"L 14.312"W 19"H 32.25"L 15.75"W 36"H Overall 62.25"L with Slide-out Shelf extended (Basket Not Included)



108002-02 **Classic Bassinet with Cross Brace** Slide-out Shelf with 3-sided Retaining Rail 2 Door Cabinet 30"L 14.312"W 19"H 32.25"L 15.75"W 36"H Overall 62.25"L with Slide-out Shelf extended (Basket Not Included)

### WITH SHELF AND SLIDE-OUT SHELF

The Slide-out Shelf extends to a positive stop preventing accidental removal.



108003-00 **Classic Bassinet with Shelf** Slide-out Shelf with 3-sided Retaining Rail 32.25"L 15.75"W 36"H Overall 62.25"L with Slide-out Shelf extended (Basket Not Included)



108003-03 **Classic Bassinet with Shelf** Slide-out Shelf with 3-sided Retaining Rail Side Opening Drawer 21"L 12.75"W 8.375"D (Inside Drawer) 32.25"L 15.75"W 36"H Overall 62.25"L with Slide-out Shelf extended (Basket Not Included)



# **IMPERIAL BASSINETS -**

The Imperial Bassinet features an extra-strong one-piece frame and casters set-in towards the center from the ends for increased mobility. Imperial Bassinets are available with Drawers, Cabinets, Shelves, Slide-Out Shelves, or a combination of these, adding convenience and storage area.

### WITH CROSS BRACE



108004-00 Imperial Bassinet 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108004-03 Imperial Bassinet Side Opening Drawer 21"L 12.75"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108004-04 Imperial Bassinet End Opening Drawer 26"L 11.125"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108004-01 Imperial Bassinet 3 Compartment Storage Cabinet 30"L 14.312"W 19"H 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108004-02 Imperial Bassinet 2 Door Cabinet 30"L 14.312"W 19"H 31.25"L 15.75"W 36"H Overall (Basket Not Included)

See page 12 for Specifications.



# IMPERIAL BASSINETS -

### WITH SHELF



108005-00 Imperial Bassinet with Shelf 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108005-03 Imperial Bassinet with Shelf Side Opening Drawer 21"L 12.75"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)



108005-04 Imperial Bassinet with Shelf End Opening Drawer 26"L 11.125"W 8.375"D (Inside Drawer) 31.25"L 15.75"W 36"H Overall (Basket Not Included)

### WITH CROSS BRACE AND SLIDE-OUT SHELF

The Slide-out Shelf extends to a positive stop preventing accidental removal.





### WITH CROSS BRACE, CABINET, AND SLIDE-OUT SHELF

The Slide-out Shelf extends to a positive stop preventing accidental removal.



### WITH SHELF AND SLIDE-OUT SHELF

The Slide-out Shelf extends to a positive stop preventing accidental removal.



108007-00 Imperial Bassinet with Shelf Slide-out Shelf with 3-sided Retaining Rail 32.25"L 15.75"W 36"H Overall 62.25"L with Slide-out Shelf extended (Basket Not Included)



108007-03 **Imperial Bassinet with Shelf** Slide-out Shelf with 3-sided Retaining Rail Side Opening Drawer 21"L 12.75"W 8.375"D (Inside Drawer) 32.25"L 15.75"W 36"H Overall 62.25"L with Slide-out Shelf extended (Basket Not Included)

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# **BASSINET SPECIFICATIONS**

#### Materials:

Support Structure/Chassis. Classic style: Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish Basket Supports: .375" dia. rod stainless steel, type 304, bright buffed finish Cross Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish Cross Brace: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish Shelf: 18 gauge, stainless steel, type 304, #4 finish Support Structure/Chassis, Imperial style: Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish Basket Supports: .375" dia. rod stainless steel, type 304, bright buffed finish Cross Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish Shelf: 18 gauge, stainless steel, type 304, #4 finish Casters: 3" dia. non-marking wheel, swivel ball bearing, zinc plated Drawer Unit: Suspension Rails: 16 gauge, stainless steel, type 304, #4 finish Housing: Top: 20 gauge, stainless steel, type 304, #4 finish Back and Sides: 20 gauge, stainless steel, type 304, #4 finish Spreader: 20 gauge, stainless steel, type 304, 2B finish Slide Mounting Panel: 20 gauge, stainless steel, type 304, 2B finish Drawer: Body and Front: 22 gauge, stainless steel, type 304, #4 finish Pull: dull chrome Slide Members, Housing/Drawer: full extension, ball bearing, zinc plated Cabinet: Suspension Rails: 16 gauge, stainless steel, type 304, #4 finish Housing: Top: 20 gauge, stainless steel, type 304, #4 finish Back and Sides: 20 gauge, stainless steel, type 304, #4 finish Bottom: 20 gauge, stainless steel, type 304, #4 finish Vertical Partition: 20 gauge, stainless steel, type 304, #4 finish Removable Shelf: 20 gauge, stainless steel, type 304, #4 finish Doors: Outer Panel: 20 gauge, stainless steel, type 304, #4 finish Inner Panel: 22 gauge, stainless steel, type 304, #4 finish Hinges: stainless steel Pull: dull chrome Latch: spring-loaded nylon Slide-out Shelves: Suspension Rails: 16 gauge, stainless steel, type 304, #4 finish Retaining Rail: .312" dia. rod stainless steel, type 304, bright buffed finish Shelf: 18 gauge, stainless steel, type 304, #4 finish Legs: "U"-shaped, 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish Casters: 2" dia. non-marking wheel, swivel ball bearing, zinc plated Fasteners: Machine Screws: stainless steel, type 18-8 Lock Nuts: stainless steel, type 18-8, nylon insert Rivits: stainless steel, type 18-8 Construction: Support Structure/Chassis, Classic or Imperial styles: Frame Members: one piece "U"-shaped or "oblong"-shaped; bends are mandrill-bent for wrinkle-free bends Basket Supports: formed to fully support bassinet basket and fully heli-arc circumference-welded to Cross Members; welds are buffed to a smooth, bright polished finish

Cross Members: ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Frame Members; welds are buffed to a smooth, bright polished finish

Cross Brace: ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Cross Member; welds are buffed to a smooth, bright polished finish

Shelf: one piece with front, back, and both sides hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are notched to fit the leg contour; unitized top and double-thick angle frame's vertical flanges are fully heli-arc welded to the chassis' frame members (welds are concealed) (Note: In models where Shelf is used, the lower Cross Members and Cross Brace are eliminated.)

Casters:

Classic Style: stem-mounted into caster socket with caster socket inserted into ends of Frame Member

Imperial Style: threaded-stem mounted through holes in Frame Member and secured with lock nut

#### Drawer Unit:

Suspension Rails: formed angles; vertical flanges are fully heli-arc welded to chassis Frame Members; welds are buffed to a smooth, bright polished finish

Housing:

**Top:** one piece with back and both sides flanged down; front is flanged down and formed to create a recessed horizontal drawer jamb **Back and Sides:** one piece wrapper; bottom edge is hemmed; top and bottom edges are flanged in; back and sides are formed with 90 degree bends; the front flanges of the sides are formed to create a vertical recessed drawer jamb; wrapper is inserted into the Top with back, sides, and front flanges spot-welded to Top's flanges



#### Construction (cont'd):

Spreader: formed channel; heli-arc welded to Sides' bottom flanges (welds are concealed)

Slide Mounting Panel: formed channel punched to accommodate housing slide members; heli-arc welded to Sides' top and bottom flanges (welds are concealed)

Drawer:

Body: one-piece punched and formed creating the drawer's inner front, back, sides, and bottom with radius formed bottom bends and coved corners; front, back, and both sides' top edges are flanged out; front, back and sides are spot welded

Outer Front Panel: one piece punched with top edge formed into a channel; bottom edge and side edges are formed into channels with flanges; Outer Front Panel's top edge channel overlaps Drawer's inner front panel top edge with bottom and side flanges spot welded to the Drawer Body's bottom and sides

Pull: fastened to Drawer Front with machine screws

Slide Members, Housing/Drawer: riveted to Housing's Slide Mounting Panel and Drawer's sides

General: Drawer Unit is inserted into Suspension Rails and heli-arc welded; welds are polished to a uniform finish

#### Cabinet:

Suspension Rails: formed angles; vertical flanges are fully heli-arc welded to chassis Frame Members; welds are buffed to a smooth, bright polished finish

Housing:

**Top:** one piece with back and both sides flanged down; front is flanged down and formed to create a recessed horizontal door jamb

Back and Sides: one piece wrapper; back and sides are formed with 90 degree bends; the front flanges of the sides are formed to create a vertical recessed door jamb; wrapper is inserted into the Top with back, sides, and front flanges spot-welded to Top's flanges

Bottom: one piece with front, back, and both sides flanged down; Bottom is inserted into the wrapper with back, sides, and front flanges spot-welded to wrapper to create an edge-free cabinet interior

Vertical Partition: one piece with front, back, top, and bottom flanged; inserted into Housing and spot welded to Housing's top, back, and bottom Removable Shelf: one piece; front, back, and both sides are hemmed and flanged;

#### Doors:

Outer Panel: one piece formed with top, bottom, and both sides flanged

Inner Panel: one piece formed with top, bottom, and both sides flanged; inserted into outer panel; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish; intermediate heli-arc welds along top, bottom, and both sides; welds are polished to a uniform finish Hinges: continuous; heli-arc welded to Door's edge and Housing's door jamb; welds are polished to a uniform finish

Pull and Latch: fastened to Door with machine screws

General: Cabinet is inserted into Suspension Rails and heli-arc welded; welds are polished to a uniform finish

#### Slide-out Shelves:

Suspension Rails: formed angles fitted with polyethylene slides and heli-arc welded to chassis Frame Members; welds are buffed to a smooth, bright polished finish

Retaining Rail: one piece, 3-sided, with formed support ends; intermediate supports are fully heli-arc circumference-welded to Rail; Rail is heli-arc circumference-welded to top of Slide-out Shelf and Legs; welds are buffed to a smooth, bright polished finish

Shelf: one piece with front, back, and both ends flanged down and formed into channels; front and back channels are fitted with polyethylene slides; 2 end corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish

Legs: bends are mandrill-bent for wrinkle-free bends; ends are capped and heli-arc circumference-welded; welds are ground smooth and polished to a uniform finish

Casters: threaded-stem mounted through holes in Frame Member and secured with lock nut

# BASSINET ACCESSORIES

Product	Card	Overall Size					
Number	Holder	L	W	н			
220000-00	-	31.50"	16"	9.25"*			
220000-01	Head End	31.50"	16"	9.25"*			
220000-02	Foot End	31.50"	16"	9.25"*			

**Removable Acrylic Bassinet Baskets** 

\*8"H Foot End



Removable Acrylic Bassinet Basket with Card Holder at Head End

#### 220006-00

Removable Bassinet Basket Pad Airfoam Pad Covered with Plastic Sheeting 26"L 12.50"W 2" Thick





# "TOTE-AL" CLOSED CASE CARTS, FEATURES AND BENEFITS

Our "Tote-al" Closed Case Carts are designed with a Single Door, Double Doors with Overlap, or Double Doors with a Center Post. These designs are also available with different Push Handle Styles installed at a convenient height on the side(s) of the cart for easy maneuverability. All Single Door Closed Case Carts have an External Handle installed on the right side of the cart or a Recessed Handle installed on the left side of the cart and all Double Door Closed Case Carts have External or Recessed Handles installed on both sides of the cart.

#### See pages 22-27 for the different cart designs and sizes.

- Handle Style A: Recessed Handle
- Handle Style B: Recessed Handle installed down from the top of the Case Cart to compensate for the higher height of the cart
- Handle Style C: External Handle
- Handle Style D: External Handle installed down from the top of the Case Cart to compensate for the higher height of the cart





Frame Rail members are heli-arc welded creating a one-piece frame that insures continuous, true alignment for easy, smooth maneuvering. Frame design prevents any obstruction of water drainage while washing.



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# "TOTE-AL" CLOSED CASE CART SPECIFICATIONS

#### Materials:

Cabinet: Top: 16 gauge, stainless steel, type 304, #4 finish Braces: 16 gauge, stainless steel, type 304, 2B finish Back and Sides: 18 gauge, stainless steel, type 304, #4 finish Handle Styles: Styles A & B: Recessed Push Handle Housing: 20 gauge, stainless steel, type 304, #4 finish Push Bar: 20 gauge, stainless steel, type 304, #4 finish Styles C & D: External Push Handle Brackets: 11 gauge, stainless steel, type 304, #4 finish Push Bar: 18 gauge, 1" dia. tubular stainless steel, type 304, 320 grit finish Shelf Brackets: 18 gauge, stainless steel, type 304, 2B finish Bottom: 18 gauge, stainless steel, type 304, #4 finish Door: Outer Panel: 18 gauge, stainless steel, type 304, #4 finish Inner Panel: 20 gauge, stainless steel, type 304, #4 finish Latch: stainless steel, type 304, polished finish Latch Striker Plate: 18 gauge, stainless steel, type 304, 2B finish Hinges: 12 gauge, stainless steel, type 304, polished finish Hinge Pin: .312" dia. rod stainless steel, type 304, polished finish

#### Chassis:

Frame Rails: 12 gauge, stainless steel, type 304, 2B finish

Frame Cross Rail/Caster Support: 11 gauge, stainless steel, type 304, 2B finish

Casters: 5" dia. Poly-Loc-Poly wheel plate mounted swivel, copper/nickel plated with grease fittings and seals, 2 with swivel locks mounted diagonally Bumper:

Insert: non-marring extruded vinyl

Channel: 14 gauge, roll-formed stainless steel, "C" shaped, type 304, 2B finish

Brackets: 14 gauge, stainless steel, type 304, 2B finish

#### Fasteners:

Machine Screws: stainless steel, type 18-8

Lock Nuts: stainless steel, type 18-8, nylon insert

#### Construction:

#### Cabinet:

Top: one piece with back and both sides flanged down; front is flanged down and formed to create a sloped horizontal recessed door jamb with hemmed and flattened door stop

Braces: formed angles; spot-welded to the Top's underside; punched to accommodate drawer runners

Back and Sides: one piece wrapper; formed with 90 degree bends; the front flanges of the sides are formed to create a vertical recessed door jamb with hemmed and flattened door stop; wrapper is inserted into the Top with back and sides spot-welded to Top's flanges; Top's front flange with recessed door jamb is fully heli-arc welded to the wrapper's front flanges with recessed door jamb; welds are ground smooth and polished to a uniform finish

#### Handles, Styles A & B:

Housing: formed cavity with tapered top and bottom and solid ends; spot-welded into Cabinet Sides

Push Bar: formed channel with hemmed edges; fastened into Housing with machine screws and lock nuts

#### Handles, Styles C & D:

Bracket: shaped and angled to inset Push Bar ends from front and back of Top; fully heli-arc welded to Top's corners; welds are polished to a uniform finish

Push Bar: ends are fully heli-arc welded to Brackets; welds are ground smooth and polished to a uniform finish

Shelf Brackets: punched and formed angles; spot-welded inside Cabinet to wrapper's Back and vertical door stop

Bottom: one piece with back and both sides flanged down; front is formed to create a recessed door jamb and stop; Bottom is pitched towards the front door opening with drain holes punched in the front corners; Bottom is inserted into the wrapper with back and sides spot-welded to wrapper to create a smooth, edge-free cart interior; front flange with recessed door jamb is fully heli-arc welded to the wrapper's front flanges with recessed door jamb; welds are ground smooth and polished to a uniform finish; caulked with clear, temperature-resistant silicone sealant to sides and back **Doors:** 

Outer Panel: one piece formed with top, bottom, and both sides flanged; top flange is sloped

Inner Panel: one piece formed with top, bottom, and both sides flanged; Inner Panel is inserted into outer panel; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish; top, bottom, and both sides are intermediately heli-arc welded; welds are polished to a uniform finish; drainage holes are incorporated into the door's bottom edge

Latch: self-latching latch is incorporated into the door's design

Latch Striker Plate: punched and formed; fastened to recessed door jamb with machine screws and lock nuts

Hinges: flag-style hinge sets; male portion with pin fastened to the Cabinet with machine screws and lock nuts; female portion heli-arc welded to the door; welds are polished to a uniform finish

#### Chassis:

Frame Rails: punched and formed angles

Frame Cross Rail/Caster Support: punched and formed channel fitted with weldnuts for mounting casters

Frame Rails are heli-arc welded creating a one-piece frame; independant chassis is inserted into bottom of Cabinet, recessing the chassis **Casters:** fastened to frame with machine screws

#### Bumper:

Insert: slid into Channel

Channel: bends are mandrill-bent for wrinkle-free bends

Brackets: punched and formed; spot welded to Channel

Bumper is fastened through the Cabinet to Chassis with machine screws and lock nuts

# SHELF OPTIONS, FOR "TOTE-AL" CLOSED CASE CARTS .

Our Wire, Solid, and Perforated Shelves are available in two different styles: Adjustable and Roll-out.

### ADJUSTABLE SHELVES

The Wire, Solid, and Perforated Adjustable Shelves feature continuous design front and back edges which are flanged down to increase the shelf strength and provide a smooth, waterfall, edge-free surface for supporting the heaviest loads. The shelves are adjustable and secured in the cart's shelf brackets.





Specifications for Solid and Perforated Shelves Materials:

Shelf: 18 gauge, stainless steel, type 304, #4 finish Braces: 18 gauge, stainless steel, type 304, 2B finish Support Pins: .237" dia. rod stainless steel, type 304, polished finish



Materials:

Construction:

Construction: Shelf: one piece with front, back, and both ends flanged down with hemmed edges; notched to fit the Support Pins

Braces: formed, full-length; spot-welded to the Shelf's underside Support Pins: heli-arc welded to corners; welds are buffed to a smooth, polished finish



# SHELF OPTIONS, FOR "TOTE-AL" CLOSED CASE CARTS

Our Wire, Solid, and Perforated Shelves are available in two different styles: Adjustable and Roll-out.

### **ROLL-OUT SHELVES**

The Wire, Solid, and Perforated Roll-out style Shelves are a true labor-saver; the efficient design allows these shelves to be smoothly rolled out of the cart for easy loading and unloading. The continuous flow front and back edges are designed to increase the shelf strength. The back edge is flanged up to prevent stored items from falling off the back as the shelf is rolled out. The front edge is flanged down to provide a smooth, waterfall, edge-free surface for supporting the heaviest loads. The Suspension Tracks are adjustable and suspended from the cart's shelf brackets. The shelves ride on polyethylene bearings and, when rolled out, extend 14.75" past the cart's face to a positive stop preventing accidental removal.





Adjustable Roll-out Wire Shelf



Adjustable Roll-out Solid Shelf



Adjustable Roll-out Perforated Shelf



# **ROLL-OUT SHELF SPECIFICATIONS**

#### Materials:

Roll-out Wire Shelf: Shelf: Spokes: .162" dia. rod stainless steel, type 304 Cross Members: .237" dia. rod stainless steel, type 304 Runner: 11 gauge, stainless steel, type 304, 2B finish Rollers: .750" dia., polyethylene

Shelf: 18 gauge, stainless steel, type 304, #4 finish

Braces: 18 gauge, stainless steel, type 304, 2B finish

Runner: 11 gauge, stainless steel, type 304, 2B finish

Construction:

Roll-out Wire Shelves: Shelf: Spokes/Cross Members: Resistance welded at each junction with all ends flame-deburred Welded one piece shelf with front and back edges flanged down Runner: stamped and heli-arc welded to shelf sides

Rollers: fastened to adjustable track with machine screws and lock nuts

Electro-polished finish

#### Roll-out Solid and Perforated Shelves:

**Shelf:** one piece with retaining lip along back; front, back, and both ends hemmed; hemmed edges are flanged down

Braces: formed, full-length; spot-welded to the Shelf's underside

Runner: stamped and heli-arc welded to shelf sides; welds are polished to a uniform finish

Rollers: fastened to adjustable track with machine screws and lock nuts

Suspension Track: stamped and formed with a positive stop

Suspension Hooks: fully heli-arc circumference-welded to Suspension Track; electro-polished finish

Rollers: fastened to Suspension Track with machine screws and lock nuts

Suspension Track: 11 gauge, stainless steel, type 304, 2B finish

Suspension Hooks: .237" dia. rod stainless steel, type 304, bright buffed finish

Rollers: 1.250" dia., polyethylene

Roll-out Solid and Perforated Shelves:

Rollers: .750" dia., polyethylene

#### Fasteners:

Machine Screws: stainless steel, type 18-8 Lock Nuts: stainless steel, type 18-8, nylon insert

## TOP EXTENSIONS, FOR "TOTE-AL" CLOSED CASE CARTS -

Our Top Extensions are self-storing and easily extend the length of a cart's top.

#### See pages 22-27 for the different cart designs, sizes and corresponding Top Extensions. (Top Extensions must be specified when ordering Case Carts.)

Cabinat Tan Langth	Extends Top Length you Find
	Extends Top Length, per End
24.867"	14.125"
30"	5.125"
36"	8.125"
42"	11.125"
48"	14.125"



Top Extensions on "Tote-al" Closed Case Cart, extended

Specifications

Materials:

**Top Extension:** 18 gauge, stainless steel, type 304, #4 finish **Support Pins:** .250" dia. rod stainless steel, type 304, bright buffed finish

#### Construction:

**Top Extension:** one piece with front, back, and one end hemmed; hemmed edges are flanged down; flange's corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish; front and back flanges are notched with positioning slots; end flange is notched with External Handle slots

Support Pins: fully heli-arc circumference-welded to case cart's Top front and back flanges; welds are buffed to a smooth, bright polished finish



# OPTIONS & ACCESSORIES, FOR "TOTE-AL" CLOSED CASE CARTS -



ABS Drawer under the Top of a "Tote-al" Closed Case Cart



ABS Drawer under a "Tote-al" Closed Case Cart Wire Shelf
Drawer Runner Sets. Stainless Steel

for Fiberglass Reinforced Plastic Drawers*
220435-240
For under the Top of "Tote-al" Closed Case Carts
220436-240
For "Tote-al" Closed Case Carts, Wire Shelves
220437-240
For "Tote-al" Closed Case Carts, Solid and Perforated Shelves
220438-240
For "Tote-al" Closed Case Carts, Roll-out Wire Shelves



Card Holders and Engraved Plates

(Card Holders and Engraved Plates must be specified when ordering Case Carts.)

Card Holders\*\* 600013 5"W 3"H, Open top edge, 5"W 603673 6"W 4"H, Open top edge, 6"W 601495 8"W 5"H, Open top edge, 8"W

\*\* Custom-sized Card Holders available.

Engraved Number/Signage Plates 617375 2 digits, .750"H 2"W 1.125"H

610794 "THIS END ENTERS LIFT FIRST" 6"W 3"H 617525

"OTHER END ENTERS LIFT FIRST" 6"W 3"H

# "TOTE-AL" CLOSED CASE CART, DESIGN SERVICES

Suburban Surgical Company, Inc. staffs well trained engineers capable of custom-designing different size Closed Case Carts to meet your specific needs. Our Carts can be sized to make efficient use of all your facility's cart storage/staging space, corridors, transfer systems, and elevators.



Suburban Surgical's Analysts can evaluate your facility and develop a Case Cart system to support your immediate and future needs. Using your requirements and your facility's floor plan, we can supply CAD drawings illustrating a Case Cart system detailing flow patterns including storage areas, cart wash areas, processing areas, and staging areas. Contact the factory for further details and/or additional services.



All of our "Tote-al" Closed Case Carts are designed and can be sized to be supplied with Couplers and Signage Plates compatible with all cart transfer and lift systems. Couplers and Signage Plates must be specified when ordering Case Carts.

# SINGLE DOOR "TOTE-AL" CLOSED CASE CARTS \_\_\_\_\_





Style B Recessed Handle

Style A Recessed Handle

### CART SIZES -

Cart Number	Handle Style	Cat L	oinet Si W	ize H	Interior Space (Cu. Ft.)	L	Overall Size W	) Н	Required Floor Space (Sq. Ft.)
105487-00	А	24.867"	24"	33"	9.95	28.625"	27.375"	39.375"	5.44
105482-00	В	24.867"	24"	48"	14.86	28.625"	27.375"	54.375"	5.44
105483-00	В	24.867"	24"	63"	19.76	28.625"	27.375"	69.375"	5.44
105587-00	С	24.867"	24"	33"	9.95	30.625"	27.375"	39.375"	5.82
105582-00	D	24.867"	24"	48"	14.86	30.625"	27.375"	54.375"	5.82
105583-00	D	24.867"	24"	63"	19.76	30.625"	27.375"	69.375"	5.82





Style C External Handle

## SHELF and TOP OPTIONS, FOR SINGLE DOOR "TOTE-AL" CLOSED CASE CARTS -

For Cart Number	Wire Shelf	Solid Shelf	Perforated Shelf	Roll-out Wire Shelf	Roll-out Solid Shelf	Roll-out Perforated Shelf	Top Extension Leaf
105487-00	220300-00	220310-00	220320-00	220330-00	220340-00	220350-00	220400-00
105482-00	"	"	"	"	"	"	"
105483-00	"	"	"	"	"		"
105587-00	"	"	"	"	"	"	220410-00
105582-00	"	"	"	"	"	"	220410-00
105583-00	"	"	"	"	"	"	220410-00



# DOUBLE DOORS WITH OVERLAP "TOTE-AL" CLOSED CASE CARTS ------



### CART SIZES -

Cart Number	Handle Style	Ca L	abinet Si W	ze H	Interior Space (Cu. Ft.)	L	Overall Size W	, Н	Required Floor Space (Sq. Ft.)
105494-00	А	30"	24"	33"	11.97	33.750"	27.375"	39.375"	6.42
105502-00	А	36"	24"	33"	14.41	39.750"	27.375"	39.375"	7.56
105510-00	А	42"	24"	33"	16.86	45.750"	27.375"	39.375"	8.70
105518-00	А	48"	24"	33"	19.32	51.750"	27.375"	39.375"	9.84
105524-00	В	30"	24"	48"	17.82	35.750"	27.375"	54.375"	6.80
105532-00	В	36"	24"	48"	21.44	41.750"	27.375"	54.375"	7.94
105540-00	В	42"	24"	48"	25.07	47.750"	27.375"	54.375"	9.08
105548-00	В	48"	24"	48"	28.71	53.750"	27.375"	54.375"	10.22
105594-00	С	30"	24"	33"	11.97	35.750"	27.375"	39.375"	6.80
105602-00	С	36"	24"	33"	14.41	41.750"	27.375"	39.375"	7.94
105610-00	С	42"	24"	33"	16.86	47.750"	27.375"	39.375"	9.08
105618-00	С	48"	24"	33"	19.32	53.750"	27.375"	39.375"	10.22





# SHELF and TOP OPTIONS, FOR DOUBLE DOORS WITH OVERLAP "TOTE-AL" CLOSED CASE CARTS -

For Cart Number	Wire Shelf	Solid Shelf	Perforated Shelf	Roll-out Wire Shelf	Roll-out Solid Shelf	Roll-out Perforated Shelf	Top Extension Leaf
105494-00	220301-00	220311-00	220321-00	220331-00	220341-00	220351-00	220401-00
105502-00	220303-00	220313-00	220323-00	220333-00	220343-00	220353-00	220402-00
105510-00	220305-00	220315-00	220325-00	220335-00	220345-00	220355-00	220403-00
105518-00	220307-00	220317-00	220327-00	220337-00	220347-00	220357-00	220400-00
105524-00	220301-00	220311-00	220321-00	220331-00	220341-00	220351-00	220401-00
105532-00	220303-00	220313-00	220323-00	220333-00	220343-00	220353-00	220402-00
105540-00	220305-00	220315-00	220325-00	220335-00	220345-00	220355-00	220403-00
105548-00	220307-00	220317-00	220327-00	220337-00	220347-00	220357-00	220400-00
105594-00	220301-00	220311-00	220321-00	220331-00	220341-00	220351-00	220411-00
105602-00	220303-00	220313-00	220323-00	220333-00	220343-00	220353-00	220412-00
105610-00	220305-00	220315-00	220325-00	220335-00	220345-00	220355-00	220413-00
105618-00	220307-00	220317-00	220327-00	220337-00	220347-00	220357-00	220410-00



# DOUBLE DOORS WITH CENTER POST "TOTE-AL" CLOSED CASE CARTS -----



Style A Recessed Handle

Style B Recessed Handle

### CART SIZES -

Cart Number	Handle Style	Ca L	abinet Siz W	zə H	Interior Space (Cu. Ft.)	L	Overall Size W	) H	Required Floor Space (Sq. Ft.)
105495-00	А	30"	24"	33"	11.97	33.750"	27.375"	39.375"	6.42
105503-00	А	36"	24"	33"	14.41	39.750"	27.375"	39.375"	7.56
105511-00	А	42"	24"	33"	16.86	45.750"	27.375"	39.375"	8.70
105519-00	А	48"	24"	33"	19.32	51.750"	27.375"	39.375"	9.84
105525-00	В	30"	24"	48"	17.82	35.750"	27.375"	54.375"	6.80
105533-00	В	36"	24"	48"	21.44	41.750"	27.375"	54.375"	7.94
105541-00	В	42"	24"	48"	25.07	47.750"	27.375"	54.375"	9.08
105549-00	В	48"	24"	48"	28.71	53.750"	27.375"	54.375"	10.22
105595-00	С	30"	24"	33"	11.97	35.750"	27.375"	39.375"	6.80
105603-00	С	36"	24"	33"	14.41	41.750"	27.375"	39.375"	7.94
105611-00	С	42"	24"	33"	16.86	47.750"	27.375"	39.375"	9.08
105619-00	С	48"	24"	33"	19.32	53.750"	27.375"	39.375"	10.22





### SHELF and TOP OPTIONS, FOR DOUBLE DOORS WITH CENTER POST "TOTE-AL" CLOSED CASE CARTS

For Cart Number	Wire Shelf	Solid Shelf	Perforated Shelf	Roll-out Wire Shelf	Roll-out Solid Shelf	Roll-out Perforated Shelf	Top Extension Leaf
105495-00	220302-00	220312-00	220322-00	220332-00	220342-00	220352-00	220401-00
105503-00	220304-00	220314-00	220324-00	220334-00	220344-00	220354-00	220402-00
105511-00	220306-00	220316-00	220326-00	220336-00	220346-00	220356-00	220403-00
105519-00	220300-00	220310-00	220320-00	220330-00	220340-00	220350-00	220400-00
105525-00	220302-00	220312-00	220322-00	220332-00	220342-00	220352-00	220401-00
105533-00	220304-00	220314-00	220324-00	220334-00	220344-00	220354-00	220402-00
105541-00	220306-00	220316-00	220326-00	220336-00	220346-00	220356-00	220403-00
105549-00	220300-00	220310-00	220320-00	220330-00	220340-00	220350-00	220400-00
105595-00	220302-00	220312-00	220322-00	220332-00	220342-00	220352-00	220411-00
105603-00	220304-00	220314-00	220324-00	220334-00	220344-00	220354-00	220412-00
105611-00	220306-00	220316-00	220326-00	220336-00	220346-00	220356-00	220413-00
105619-00	220300-00	220310-00	220320-00	220330-00	220340-00	220350-00	220410-00





# "TOTE-AL" OPEN CASE CARTS, FEATURES AND BENEFITS

Our Open Case Carts are designed with a flat top and with or without a 3-sided Retaining Rail. These designs are also available with or without External Push Handle(s).



Frame Rail and Caster Support Rail members are heli-arc welded creating a one-piece frame that insures continuous, true alignment for easy, smooth maneuvering. Frame design prevents any obstruction of water drainage while washing.

drainage. The Bumper prevents damage to facility walls.

available.)

# "TOTE-AL" OPEN CASE CART SPECIFICATIONS

Materials: Support Structure: Top: 18 gauge, stainless steel, type 304, #4 finish Brace: 18 gauge, stainless steel, type 304, #4 finish Handle Styles: Style A: No Push Handle Style B: External Push Handle Brackets: 11 gauge, stainless steel, type 304, #4 finish Push Bar: 18 gauge, 1" dia. tubular stainless steel, type 304, 320 grit finish **Retaining Rail:** -00 Models: No Rail -01 Models: .312" dia. rod stainless steel, type 304, bright buffed finish Uprights: 1" dia. tubular stainless steel, type 304, 320 grit finish Shelf Supports: .312" dia. rod stainless steel, type 304, bright buffed finish Chassis: Bottom Deck: 18 gauge, stainless steel, type 304, #4 finish Frame Rails: 12 gauge, stainless steel, type 304, 2B finish Frame Cross Rails: 12 gauge, stainless steel, type 304, 2B finish Caster Support Rails: 12 gauge, stainless steel, type 304, 2B finish Casters: 5" dia. Poly-Loc-Poly wheel plate mounted swivel, copper/nickel plated with grease fittings and seals, 2 with swivel locks mounted diagonally Bumper: Insert: non-marring extruded vinyl Channel: 14 gauge, roll-formed stainless steel, "C" shaped, type 304, 2B finish Brackets: 14 gauge, stainless steel, type 304, 2B finish **Fasteners:** 

Machine Screws: stainless steel, type 18-8

Lock Nuts: stainless steel, type 18-8, nylon insert

#### **Construction:**

#### Support Structure:

Top: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish

Brace: formed channel with hemmed edges; spot-welded to the Top's underside

#### External Push Handles:

Brackets: shaped and angled to inset Push Bar ends from front and back of Top; fully heli-arc welded to Top's corners; welds are polished to a uniform finish

Push Bar: ends are fully heli-arc welded to Brackets; welds are ground smooth and polished to a uniform finish

Retaining Rail: one piece, 3-sided, with formed support ends; intermediate supports are fully heli-arc circumference-welded to Rail; Rail is fully heli-arc circumference-welded to Top; welds are buffed to a smooth, bright polished finish

Uprights: punched on 4.330" centers to accommodate the Shelf Supports

Shelf Supports: inserted into Uprights and fully heli-arc circumference-welded; welds are polished to a uniform finish Uprights are fully heli-arc welded to the unitized Top and double-thick angle frame in each corner (welds are concealed)

#### Chassis:

Bottom Deck: one piece with front, back, and both ends flanged down; corners are notched to fit the Upright's contour **Frame Rails:** formed angles; ends are notched to fit the Upright's contour

Frame Cross Rails: formed angles; ends are notched to fit the Upright's contour

Caster Support Rails: formed channel with flanges; flanges are punched to accommodate casters

Frame Rails, Frame Cross Rails, and Caster Support Rails are fully heli-arc welded creating a one piece frame; frame is inserted into Bottom Deck to complete Chassis; Uprights are fully heli-arc welded to Chassis' notched corners; exposed welds are polished to a uniform finish creating a cart with a one piece Support Structure and Chassis

Casters: fastened to Caster Support Rails using machine screws and lock nuts

#### **Bumper:**

Insert: slid into Channel

Channel: bends are mandrill-bent for wrinkle-free bends

Brackets: punched and formed; spot welded to Channel

Bumper is fastened to Chassis with machine screws and lock nuts



# SHELF OPTIONS, FOR "TOTE-AL" OPEN CASE CARTS -

Our adjustable and removable Shelves are available in four styles: Solid, Solid with Retaining Rail, Wire, and Wire with Retaining Rail. See pages 32 - 35 for the different cart designs, sizes and corresponding Shelves.



Adjustable Wire Shelf with Retaining Rail

# **OPTIONS & ACCESSORIES,** FOR "TOTE-AL" OPEN CASE CARTS ·

All of our Open Case Cart Options and Accessories are designed to further enhance the efficiency and convenience of our carts. Each product is crafted with the same high-quality manufacturing standards as our main product line.

#### Drawer Runner Sets, Stainless Steel

#### for ABS Drawers\*

220660-257 For under the Top of "Tote-al" Open Case Carts 220661-257 For "Tote-al" Open Case Carts, Solid Shelves

220662-257 For "Tote-al" Open Case Carts, Wire Shelves

#### for Fiberglass Reinforced Plastic Drawers\*

220665-257 For under the Top of "Tote-al" Open Case Carts 220666-257

For "Tote-al" Open Case Carts, Solid Shelves

220667-257 For "Tote-al" Open Case Carts, Wire Shelves



"Tote-al" Open Case Cart

\*See page 46 for product information regarding Drawers and Drawer Dividers.

#### Card Holders, Stainless Steel



105420-00 Hang-on 5"W 3"H, Open on 5" side 105421-00 Hang-on 6"W 4"H, Open on 6" side 105422-00 Hang-on 8"W 5"H, Open on 8" side

#### Linen Hamper Ring, Stainless Steel



221075-00 Fold-down Linen Hamper Ring for "Tote-al" Open Case Carts, fits 18" bag



# "TOTE-AL" OPEN CASE CARTS \_\_\_\_\_



### CART SIZES -

Cart Number	Handle Style	L	Top Size W	н	Shelf Positions	L	Overall Size W	н	Required Floor Space (Sq. Ft.)
105431-00	А	27.250"	25.750"	39.375"	6	29.375"	27.875"	39.375"	5.69
105433-00	А	33.250"	25.750"	39.375"	6	35.375"	27.875"	39.375"	6.84
105435-00	А	39.250"	25.750"	39.375"	6	41.375"	27.875"	39.375"	8.01
105437-00	А	45.250"	25.750"	39.375"	6	47.375"	27.875"	39.375"	9.17
105439-00	А	51.250"	25.750"	39.375"	6	53.375"	27.875"	39.375"	10.33
105441-00	В	27.250"	25.750"	39.375"	6	31.500"	27.875"	39.375"	6.10
105443-00	В	33.250"	25.750"	39.375"	6	39.625"	27.875"	39.375"	7.67
105445-00	В	39.250"	25.750"	39.375"	6	45.625"	27.875"	39.375"	8.83
105447-00	В	45.250"	25.750"	39.375"	6	51.625"	27.875"	39.375"	10.00
105449-00	В	51.250"	25.750"	39.375"	6	57.625"	27.875"	39.375"	11.15





### SHELF OPTIONS, FOR "TOTE-AL" OPEN CASE CARTS-

For Cart Number	Solid Shelf	Solid Shelf w/4-sided Retaining Rail	Wire Shelf	Wire Shelf w/4-sided Retaining Rail
105431-00	220600-00	220610-00	220620-00	220630-00
105433-00	220601-00	220611-00	220621-00	220631-00
105435-00	220602-00	220612-00	220622-00	220632-00
105437-00	220603-00	220613-00	220623-00	220633-00
105439-00	220604-00	220614-00	220624-00	220634-00
105441-00	220600-00	220610-00	220620-00	220630-00
105443-00	220601-00	220611-00	220621-00	220631-00
105445-00	220602-00	220612-00	220622-00	220632-00
105447-00	220603-00	220613-00	220623-00	220633-00
105449-00	220604-00	220614-00	220624-00	220634-00



# "TOTE-AL" OPEN CASE CARTS, WITH 3-SIDED RETAINING RAIL -



### CART SIZES -

Cart Number	Handle Style	L	Top Size W	н	Shelf Positions	L	Overall Size W	Н	Required Floor Space (Sq. Ft.)
105431-01	А	27.250"	25.750"	41"	6	29.375"	27.875"	41"	5.69
105433-01	А	33.250"	25.750"	41"	6	35.375"	27.875"	41"	6.84
105435-01	А	39.250"	25.750"	41"	6	41.375"	27.875"	41"	8.01
105437-01	А	45.250"	25.750"	41"	6	47.375"	27.875"	41"	9.17
105439-01	А	51.250"	25.750"	41"	6	53.375"	27.875"	41"	10.33
105441-01	В	27.250"	25.750"	41"	6	31.500"	27.875"	41"	6.10
105443-01	В	33.250"	25.750"	41"	6	39.625"	27.875"	41"	7.67
105445-01	В	39.250"	25.750"	41"	6	45.625"	27.875"	41"	8.83
105447-01	В	45.250"	25.750"	41"	6	51.625"	27.875"	41"	10.00
105449-01	В	51.250"	25.750"	41"	6	57.625"	27.875"	41"	11.15





### SHELF OPTIONS, FOR "TOTE-AL" OPEN CASE CARTS WITH 3-SIDED RETAINING RAIL

For Cart Number	Solid Shelf	Solid Shelf w/4-sided Retaining Rail	Wire Shelf	Wire Shelf w/4-sided Retaining Rail
105431-01	220600-00	220610-00	220620-00	220630-00
105433-01	220601-00	220611-00	220621-00	220631-00
105435-01	220602-00	220612-00	220622-00	220632-00
105437-01	220603-00	220613-00	220623-00	220633-00
105439-01	220604-00	220614-00	220624-00	220634-00
105441-01	220600-00	220610-00	220620-00	220630-00
105443-01	220601-00	220611-00	220621-00	220631-00
105445-01	220602-00	220612-00	220622-00	220632-00
105447-01	220603-00	220613-00	220623-00	220633-00
105449-01	220604-00	220614-00	220624-00	220634-00



# "TOTE-AL" SYSTEMIZER EXCHANGE/SUPPLY CARTS, -

### FEATURES AND BENEFITS

Our Exchange/Supply Carts are designed in two different styles: the Systemizer Cart is designed to support Solid or Wire Shelves, and the Carri Cart is designed to support Solid or Wire Shelves and Drawers.



\* Cart Style A has 5" casters, Cart Style B has 8" casters.
# "TOTE-AL" CARRI EXCHANGE/SUPPLY CARTS, -

## FEATURES AND BENEFITS



frame that insures continuous, true alignment for easy, smooth maneuvering. Frame design prevents any obstruction of water drainage while washing.

between the Bumper and Chassis providing adequate drainage. The Bumper prevents damage to facility walls.

# "TOTE-AL" EXCHANGE/SUPPLY CARTS SPECIFICATIONS-

#### Materials:

Support Structure, Systemizer Cart: Style A: Frame Members: 1" dia. tubular stainless steel, type 304, 320 grit finish Shelf Supports: .312" dia. rod stainless steel, type 304, bright buffed finish Style B: Frame Members: 1.250" dia. tubular stainless steel, type 304, 320 grit finish Shelf Supports: .312" dia. rod stainless steel, type 304, bright buffed finish Support Structure, Carri Cart: Style B: Frame Members: 1.250" dia. tubular stainless steel, type 304, 320 grit finish Vertical Frame Member: 1.250" dia. tubular stainless steel, type 304, 320 grit finish Shelf Supports: .312" dia. rod stainless steel, type 304, bright buffed finish Drawer Runners: 16 gauge, stainless steel, type 304, #4 finish Chassis: Bottom Deck: 18 gauge, stainless steel, type 304, #4 finish Frame Rails: 12 gauge, stainless steel, type 304, 2B finish Frame Cross Rails: 12 gauge, stainless steel, type 304, 2B finish Caster Support Rails: 12 gauge, stainless steel, type 304, 2B finish Casters: Style A: 5" dia. Poly-Loc-Poly wheel plate mounted swivel, copper/nickel plated with grease fittings and seals, 2 with swivel locks mounted diagonally Style B:8" dia. Poly-Loc-Poly wheel plate mounted swivel, copper/nickel plated with grease fittings and seals, 2 with swivel locks mounted diagonally **Bumper:** Insert: non-marring extruded vinyl Channel: 14 gauge, roll formed stainless steel, "C" shaped, type 304, 2B finish Brackets: 14 gauge, stainless steel, type 304, 2B finish Fasteners: Machine Screws: stainless steel, type 18-8 Lock Nuts: stainless steel, type 18-8, nylon insert **Construction:** Support Structure, Systemizer Cart, A & B Styles: Frame Members: one piece "U"-shaped; mandrill-bent for wrinkle-free bends with holes punched on 4" centers to accommodate Shelf Supports Shelf Supports: inserted into Frame Members and fully heli-arc circumference-welded; welds are polished to a uniform finish Support Structure, Carri Cart, B Style: Frame Members: one piece "U"-shaped; mandrill-bent for wrinkle-free bends with holes punched on 4" centers to accommodate Shelf Supports Vertical Frame Members: punched on 4" centers to accommodate Shelf Supports; top end coped and butted to Frame Member; bottom end fitted with a bracket; both ends are fully heli-arc welded; welds are polished to a uniform finish Shelf Supports: inserted into Frame Members and Vertical Frame Members and fully heli-arc circumference-welded; welds are polished to a uniform finish Drawer Runners: formed channels; fully heli-arc welded to Frame Members and Vertical Frame Members on 5.75" centers; welds are polished to a uniform finish Chassis: Bottom Deck: one piece with front, back, and both ends flanged down; corners are notched to fit the Frame Member's contour Frame Rails: formed angles; ends are notched to fit the Frame Member's contour Frame Cross Rails: formed angles; ends are notched to fit the Frame Member's contour Caster Support Rails: formed channel with flanges; flanges are punched to accommodate casters Frame Rails, Frame Cross Rails, and Caster Support Rails are fully heli-arc welded creating a one piece frame; frame is inserted into Bottom Deck to complete Chassis; Frame Members are fully heli-arc welded to Chassis' notched corners; exposed welds are polished to a uniform finish creating a cart with a one piece Support Structure and Chassis Casters: are fastened to Caster Support Rails using machine screws and lock nuts Bumper: Insert: slid into Channel Channel: bends are mandrill-bent for wrinkle-free bends Brackets: punched and formed; spot welded to Channel Bumper is fastened to Chassis with machine screws and lock nuts



# OPTIONS & ACCESSORIES, FOR "TOTE-AL" SYSTEMIZER AND CARRI CARRS

All of our Systemizer and Carri Cart Options and Accessories are designed to further enhance the efficiency and convenience of our carts. Each product is crafted with the same high-quality manufacturing standards as our main product line.

## Drawer Runner Sets, Stainless Steel

for ABS Drawers*	for Fiberglass Reinforced Plastic Drawers*
221630-256	221640-256
Fits Under Wire Shelves for Style A Carts	Fits Under Wire Shelves for Style A Carts
221631-256	221641-256
Fits Under Wire Shelves for Style B Carts	Fits Under Wire Shelves for Style B Carts
221632-256	221642-256
Fits Under Solid Shelves for Style A Carts	Fits Under Solid Shelves for Style A Carts
221633-256	221643-256
Fits Under Solid Shelves for Style B Carts	Fits Under Solid Shelves for Style B Carts

\*See page 46 for product information regarding Drawers and Drawer Dividers.

## Shelf Dividers, Stainless Steel

fits Solid Shelves for Style A Carts	fits Wire Shelves for Style A Carts
105358-04	105362-04
4"H Divider	4"H Divider
105358-06	105362-06
6"H Divider	6"H Divider
105358-08	105362-08
8"H Divider	8"H Divider
fits Solid Shelves for Style B Carts	fits Wire Shelves for Style B Carts
105359-04	105363-04
4"H Divider	4"H Divider
105359-06	105363-06
6"H Divider	6"H Divider
105359-08 8"H Divider	105363-08

Card Holders, Stainless Steel

105420-00 Hang-on 5"W 3"H, Open on 5" side 105421-00

Hang-on 6"W 4"H, Open on 6" side

105422-00 Hang-on 8"W 5"H, Open on 8" side



### Covers

Covers are custom-designed per application. They incorporate either a Velcro Closure or a Zipper Closure, information pockets, etc. Covers are made of the following materials:

Clear Vinyl	Vinyl-coated Nylon
Staph-Chek	Poly-cotton
200 Denier Nylon	400 Denier Nylon

See the Price Guide for more information.



# "TOTE-AL" SYSTEMIZER CARTS



# CART SIZES ———

Cart Number	Cart Style	Shelf Positions	Drawer Positions	Caster Diameter	L	Overall Size W	н	Required Floor Space (Sq. Ft.)
105080-00	А	7	N/A	5"	24"	25.625"	42"	4.27
105081-00	А	10	N/A	5"	24"	25.625"	55"	4.27
105082-00	А	12	N/A	5"	24"	25.625"	64.75"	4.27
105090-00	А	7	N/A	5"	30"	25.625"	42"	5.34
105091-00	А	10	N/A	5"	30"	25.625"	55"	5.34
105092-00	А	12	N/A	5"	30"	25.625"	64.75"	5.34
105100-00	А	7	N/A	5"	36"	25.625"	42"	6.41
105101-00	А	10	N/A	5"	36"	25.625"	55"	6.41
105102-00	А	12	N/A	5"	36"	25.625"	64.75"	6.41
105104-00	В	10	N/A	8"	42"	25.625"	58.875"	7.74
105105-00	В	12	N/A	8"	42"	25.625"	68"	7.74
105110-00	В	10	N/A	8"	48"	25.625"	58.875"	8.54
105111-00	В	12	N/A	8"	48"	25.625"	68"	8.54
105120-00	В	10	N/A	8"	60"	25.625"	58.875"	10.68
105121-00	В	12	N/A	8"	60"	25.625"	68"	10.68





# **OPTIONS,** FOR "TOTE-AL" SYSTEMIZER CARTS

For Cart Number	Solid Shelf	Wire Shelf	Sgl. Retaining Rod	Dbl. Retaining Rod	Back Panel	Covers*
105080-00	105168-00	105380-00	105300-00	105320-00	207230-00	105030-
105081-00	105168-00	105380-00	105300-00	105320-00	207231-00	105031-
105082-00	105168-00	105380-00	105300-00	105320-00	207232-00	105032-
105090-00	105169-00	105381-00	105301-00	105321-00	207233-00	105036-
105091-00	105169-00	105381-00	105301-00	105321-00	207234-00	105037-
105092-00	105169-00	105381-00	105301-00	105321-00	207235-00	105038-
105100-00	105170-00	105382-00	105302-00	105322-00	207236-00	105042-
105101-00	105170-00	105382-00	105302-00	105322-00	207237-00	105043-
105102-00	105170-00	105382-00	105302-00	105322-00	207238-00	105044-
105104-00	105171-00	105383-00	105303-00	105323-00	207239-00	105048-
105105-00	105171-00	105383-00	105303-00	105323-00	207240-00	105049-
105110-00	105172-00	105384-00	105304-00	105324-00	207241-00	105053-
105111-00	105172-00	105384-00	105304-00	105324-00	207242-00	105054-
105120-00	105174-00	105386-00	105306-00	105326-00	207245-00	105063-
105121-00	105174-00	105386-00	105306-00	105326-00	207246-00	105064-

\* See page 39 for the types of Cover Materials available.



# "TOTE-AL" CARRI CARTS \_\_\_\_\_



# CART SIZES ———

Cart Number	Cart Style	Shelf Positions	Drawer Positions	Caster Diameter	L	Overall Size W	ə H	Required Floor Space (Sq. Ft.)
105107-00	В	10	7	8"	42"	25.625"	58.875"	7.74
105108-00	В	12	9	8"	42"	25.625"	68"	7.74
105113-00	В	10	7	8"	48"	25.625"	58.875"	8.54
105114-00	В	12	9	8"	48"	25.625"	68"	8.54
105125-00	В	10	7	8"	60"	25.625"	58.875"	10.68
105126-00	В	12	9	8"	60"	25.625"	68"	10.68



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OPTIONS, I	FOR "TOTE-AL"	CARRI CARTS -
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For Cart Number	Solid Shelf	Wire Shelf	Sgl. Retaining Rod	Dbl. Retaining Rod	Back Panel	Covers*
105107-00	105176-00	105387-00	105309-00	105329-00	207251-00	105048-
105108-00	105176-00	105387-00	105309-00	105329-00	207252-00	105049-
105113-00	105177-00	105388-00	105310-00	105330-00	207253-00	105053-
105114-00	105177-00	105388-00	105310-00	105330-00	207254-00	105054-
105125-00	105179-00	105390-00	105312-00	105332-00	207257-00	105063-
105126-00	105179-00	105390-00	105312-00	105332-00	207258-00	105064-

\* See page 39 for the types of Cover Materials available.



# "TOTE-AL" LINEN CARTS, FEATURES AND BENEFITS

Our "Tote-al" Linen Carts feature Slide-out/Fold-down Shelves that support clean linen and then fold down to create a bin for gathering soiled linen.



\* Cart Style A has 5" casters, Cart Style B has 8" casters.

# CART SIZES and OPTIONS-

Cart	Cart	Caster		Overall Siz	0	Required Floor	
Number	Style	Diameter	L	W	Н	Space (Sq. Ft.)	Covers*
109484-00	А	5"	36"	25.625"	64.750"	6.41	105044-
109485-00	В	8"	48"	25.625"	68"	8.54	105054-
109486-00	В	8"	60"	25.625"	68"	10.67	105064-

\* See page 39 for the types of Cover Materials available.

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# "TOTE-AL" LINEN CARTS SPECIFICATIONS

#### Materials:

### Support Structure:

## Style A:

Frame Members: 1" dia. tubular stainless steel, type 304, 320 grit finish

Slide-out/Fold-down Shelf Supports: 16 gauge, stainless steel, type 304, 2B finish Style B:

Frame Members: 1.250" dia. tubular stainless steel, type 304, 320 grit finish

Slide-out/Fold-down Shelf Supports: 16 gauge, stainless steel, type 304, 2B finish

#### External Push Handle:

Brackets: 11 gauge, stainless steel, type 304, #4 finish

Push Bar: 18 gauge, 1" dia. tubular stainless steel, type 304, 320 grit finish

### Wire Grill Back and Side Panels:

**Clamps:** 16 gauge, stainless steel, type 304, 2B finish Frame: .2375" dia. rod stainless steel, type 304, bright buffed finish **Spokes:** .162" dia. rod stainless steel, type 304, bright buffed finish **Mounting Tabs:** 12 gauge, stainless steel, type 304, 2B finish

### Slide-out/Fold-down Shelves:

Frame: .312" dia. rod stainless steel, type 304, bright buffed finish Spokes: .162" dia. rod stainless steel, type 304, bright buffed finish

#### Chassis:

Bottom Deck: 18 gauge, stainless steel, type 304, #4 finish

Frame Rails: 12 gauge, stainless steel, type 304, 2B finish

Frame Cross Rails: 12 gauge, stainless steel, type 304, 2B finish

Caster Support Rails: 12 gauge, stainless steel, type 304, 2B finish

### Casters:

Style A: 5" dia. Poly-Loc-Poly wheel plate mounted swivel, copper/nickel plated with grease fittings and seals, 2 with swivel locks mounted diagonally Style B: 8" dia. Poly-Loc-Poly wheel plate mounted swivel, copper/nickel plated with grease fittings and seals, 2 with swivel locks mounted diagonally Bumper:

Insert: non-marring extruded vinyl

Channel: 14 gauge, roll formed stainless steel, "C" shaped, type 304, 2B finish

Brackets: 14 gauge, stainless steel, type 304, 2B finish

#### Fasteners:

Machine Screws: stainless steel, type 18-8

Lock Nuts: stainless steel, type 18-8, nylon insert

#### **Construction:**

#### Support Structure, A & B Styles:

### Frame Members: one piece "U"-shaped; mandrill-bent for wrinkle-free bends

Slide-out/Fold-down Shelf Supports: formed channels; fully heli-arc welded to Frame Members; welds are polished to a uniform finish External Push Handle:

Brackets: shaped; fully heli-arc welded to Frame Member; welds are polished to a uniform finish

Push Bar: ends are fully heli-arc welded to Brackets; welds are ground smooth and polished to a uniform finish

#### Wire Grill Back and Side Panels:

Clamps: formed to wraparound Support Structure's Frame Members

Frame and Spokes: resistance welded at each junction with all ends flame-deburred

Mounting Tabs: fully heli-arc welded to Frame

Electro-polished finish

Fastened to the Cart's Support Structure through Mounting Tabs using Clamps, machine screws, and lock nuts

### Slide-out/Fold-down Shelves:

Frame and Spokes: resistance welded at each junction with all ends flame-deburred

Electro-polished finish

### Chassis:

Bottom Deck: one piece with front, back, and both ends flanged down; corners are notched to fit the Frame Member's contour

Frame Rails: formed angles; ends are notched to fit the Frame Member's contour

Frame Cross Rails: formed angles; ends are notched to fit the Frame Member's contour

Caster Support Rails: formed channel with flanges; flanges are punched to accommodate casters

Frame Rails, Frame Cross Rails, and Caster Support Rails are fully heli-arc welded creating a one piece frame; frame is inserted into Bottom Deck to complete Chassis; Frame Members are fully heli-arc welded to Chassis' notched corners; exposed welds are polished to a uniform finish creating a cart with a one piece Support Structure and Chassis

Casters: fastened to Caster Support Rails using machine screws and lock nuts

#### Bumper:

Insert: slid into Channel

Channel: bends are mandrill-bent for wrinkle-free bends

Brackets: punched and formed; spot welded to Channel

Bumper is fastened to Chassis with machine screws and lock nuts

# DRAWERS and DRAWER DIVIDERS -

Drawers are available for use with any of our "Tote-al" Closed Case Carts, Open Case Carts, Exchange/Supply Systemizer Carts, or Exchange/Supply Carri Carts.

# **ABS DRAWERS**

ABS Drawers are available either Ribbed, with vertical channels to accommodate Divider Strips, or Non-ribbed.



ABS Drawer, Ribbed

ABS Drawer, Non-Ribbed

See the Price Guide for available sizes and colors.

# FIBERGLASS REINFORCED PLASTIC DRAWERS

Certain sizes of Fiberglass Reinforced Plastic Drawers are available to accommodate Divider Strips. Fiberglass Reinforced Plastic Drawers can be autoclaved at a temperature of 250° constant.



Fiberglass Reinforced Plastic Drawer See the Price Guide for available sizes and colors.

# CONTAINER CART ·

Our Stainless Steel Mobile Container Cart features a 2.5" high raised side to prevent stored containers from falling off the Cart while transporting. The Container Cart is designed to hold containers up to 23.125"L 14.875"W.



108075-00 SS Mobile Container Cart Raised Side Supports 24"L 16"W 36"H Overall

#### Specifications

### Materials:

Container Cart:

Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Cross Members: .375" dia. rod stainless steel, type 304, bright buffed finish

**Retaining Rail:** 11 gauge, stainless steel, type 304, #4 finish **Container Supports:** 

Upper: .375" dia. rod stainless steel, type 304, bright buffed finish Lower: .375" dia. rod stainless steel, type 304, bright buffed finish Casters: 3" dia. non-marking, swivel ball bearing, zinc plated

### Container Cart:

Frame Members: one piece "U"-shaped; bends are mandrill-bent for wrinkle-free bends

**Construction:** 

**Cross Members:** fully heli-arc circumference-welded to Frame Members; welds are buffed to a smooth, bright polished finish

Retaining Rails: formed ends with 1" radius bends; heli-arc welded to Frame Members; welds are buffed to a smooth, bright polished finish Container Supports:

**Upper:** butted to Retaining Rails; fully heli-arc circumferencewelded; welds are buffed to a smooth, bright polished finish

Lower: heli-arc welded to Cross Members; ends are flame-deburred; welds are buffed to a smooth, bright polished finish

Casters: stem-mounted into caster socket with caster socket inserted into ends of Frame Member



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Each Dressing Cart features a 36"L 20"W Top that stands 34"H from the floor and one Shelf. There is 18.75" of space between the Top and the Shelf. Both the Top and the Shelf have a 4-sided Retaining Rail.





SS Dressing Cart with Pail, Basin, and Mayo Tray 13 Quart Pail 7 Quart Basin Mayo Tray: 21.25"L 16.25"W Tray adjusts from 42.5"H to 63"H 51.50"L 20.75"W Overall

### Construction:

Chassis:

Top and Shelf: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and doublethick angle frame; corners are notched to fit the leg contour; unitized top and double-thick angle frame's vertical flanges are fully heli-arc welded to the Legs (welds are concealed)

**Brace:** formed channel with hemmed edges; spot-welded to the Top's and Shelf's undersides

Retaining Rail: one piece; total wraparound design; fully heli-arc welded to legs; welds are buffed to a smooth, bright polished finish

#### Legs:

Collet: machined and tapped

one Leg is fitted with Collet; Collet is fully heli-arc circumferencewelded to Leg; welds are buffed to a smooth, bright polished finish; three Legs have top end capped and fully heli-arc welded; welds are ground smooth and buffed to a smooth, bright polished finish

#### Knob: threaded into Collet

Pail and Basin Supports: one piece formed ring with brackets; fully heliarc welded to the Legs; welds are buffed to a smooth, bright polished finish

### Tray Holder:

- Frame: one piece formed into oblong shape; ends are butted and fully heli-arc welded; welds are ground smooth and polished to a uniform finish
- Brace: supports the Frame from end to end; fully heli-arc welded to the Frame; welds are buffed to a smooth, bright polished finish

**Telescoping Tube:** fully heli-arc welded to Tray Holder Frame; welds are buffed to a smooth, bright polished finish

Casters: inserted into bottom ends of Legs

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# UTILITY/EQUIPMENT CARTS-

Each Utility/Equipment Cart features a 36"L 20"W Top that stands 34"H from the floor and one or two shelves. Both the Top and Shelves have a 3-sided Retaining Lip.



SS Utility/Equipment Cart with Shelf 25.75" of open space between shelves 39.809"L 27.779"W 40"H Overall



SS Utility/Equipment Cart with 2 Shelves 12" of open space between shelves 39.809"L 27.779"W 40"H Overall

#### Specifications

### Materials:

- Utility/Equipment Cart:
  - Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish
  - Top and Shelves: 18 gauge, stainless steel, type 304, #4 finish Brace: 18 gauge, stainless steel, type 304, #4 finish

Bumpers: 5" dia., vinyl, rolling type

Casters: 5" Poly-Loc-Poly Wheel, Expandable Stem-Mounted Swivel Casters, Copper/Nickel plated w/Grease Fittings & Seals

### Construction:

- Utility/Equipment Cart:
  - Frame Members: one piece "U"-shaped; bends are mandrill-bent for wrinkle-free bends
  - **Top and Shelves:** one piece with retaining lip around back and both ends; front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are notched to fit the Frame Members contour; unitized top and doublethick angle frame's vertical flanges are fully heli-arc welded to the Frame Members (welds are concealed)
    - **Brace:** formed channel with hemmed edges; spot-welded to the Top's and Shelf's undersides

**Bumpers:** inserted onto bottom ends of Frame Members **Casters:** inserted into bottom ends of Frame Members



# LINEN HAMPERS, TRIANGULAR SHAPE

Our Triangular Linen Hampers are available in two sizes to accommodate either 18" bags or 25" bags and with a footoperated Lid or without a Lid. Each Triangular Linen Hamper size and style features a bottom bag support.



SS Triangular Linen Hamper with Foot-Operated Lid (shown with Bumpers)

Product	Bag	Overall Size		
Number	Size	L	W	н
108120-00	18"	21"	21.33"	31.91"
108120-01*	18"	22.61"	22.60"	31.91"
108121-00	25"	26.98"	28.45"	34.91"
108121-01*	25"	28.76"	29.73"	34.91"

\* with Bumpers

Specifications -

#### Materials:

#### Triangular Linen Hamper with Foot-Operated Lid:

**Top Bag Support Frame:** 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Bottom Bag Support Shelf: 18 gauge, stainless steel, type 304, #4 finish Foot-Operated Lid:

Lid: 18 gauge, stainless steel, type 304, #4 finish

Hinge: 11 gauge, stainless steel, type 304, #3 finish

Foot Pedal: .4375" dia. rod stainless steel, type 304, bright buffed finish

**Connecting Rod:** .4375" dia. rod stainless steel, type 304, bright buffed finish

### Triangular Linen Hamper, Open:

Top Bag Support Frame: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Bottom Bag Support Shelf: 18 gauge, stainless steel, type 304, #4 finish Bumpers: 5" dia., vinyl, rolling type

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Casters: 3" dia. non-marking, swivel ball bearing, zinc plated
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SS Triangular Linen Hamper, Open (shown with Bumpers)

Product	Bag	0	verall Siz	20
Number	Size	L	W	Н
108125-00	18"	17.75"	19.41"	31.87"
108125-01*	18"	20.25"	22.60"	31.87"
108126-00	25"	23.92"	26.53"	34.87"
108126-01*	25"	26.42"	29.73"	34.87"

### Construction:

Triangular Linen Hamper with Foot-Operated Lid or Open:

- Top Bag Support Frame: one piece triangular-shaped; bends are mandrill-bent for wrinkle-free bends
- Legs: top ends flattened; fully heli-arc welded to Top Bag Support Frame; welds are buffed to a smooth, bright polished finish
- Bottom Bag Support Shelf: one piece with sides hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the leg contour; unitized shelf and double-thick angle frame's vertical flanges are fully heli-arc welded to Legs (welds are concealed)

Foot-Operated Lid:

Lid: one piece with sides hemmed and flanged down; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish

Hinge: fully heli-arc welded to Lid's underside

Foot Pedal: formed; formed end covered with non-slip rubber tubing Connecting Rod: connected between Lid and Foot Pedal with flexible couplers

Bumpers: inserted onto bottom ends of Legs

Casters: stem-mounted in caster socket with caster socket inserted into bottom ends of Legs

# LINEN HAMPERS, ROUND SHAPE .

Our Round Linen Hampers are available in two sizes to accommodate either 18" bags or 25" bags and with a foot-operated Lid or without a Lid. Each Round Linen Hamper size and style features a Bottom Bag Support Disk and cross members.



SS Round Linen Hamper with Foot-Operated Lid (shown without Bumpers)

Product Number	Bag Size	Overall Diameter	Size H
108122-00	18"	20.5"	35.75"
108122-01*	18"	22.5"	35.75"
108123-00	25"	27.50"	35.75"
108123-01*	25"	29.50"	35.75"

\* with Bumpers

### Specifications -

#### Materials:

#### Round Linen Hamper with Foot-Operated Lid:

- **Top Bag Support Frame:** 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish
- Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish
- Bottom Bag Support Disk: 18 gauge, stainless steel, type 304, #4 finish
- Foot-Operated Lid:

Lid: 18 gauge, stainless steel, type 304, #4 finish

- Hinge: 11 gauge, stainless steel, type 304, #3 finish
- Foot Pedal: .4375" dia. rod stainless steel, type 304, bright buffed finish

**Connecting Rod:** .4375" dia. rod stainless steel, type 304, bright buffed finish

#### Round Linen Hamper, Open:

- Top Bag Support Frame: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish
- Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish
- Bottom Bag Support Disk: 18 gauge, stainless steel, type 304, #4 finish

Bumpers: 5" dia., vinyl, rolling type

Casters: 3" dia. non-marking, swivel ball bearing, zinc plated



SS Round Linen Hamper, Open (shown without Bumpers)

Product Number	Bag Size	Overall S Diameter	Size H
108127-00	18"	20"	35"
108127-01*	18"	22"	35"
108128-00	25"	27"	35"
108128-01*	25"	29"	35"

#### Construction:

- Round Linen Hamper with Foot-Operated Lid, or Open:
- Top Bag Support Frame: one piece round-shaped; rolled for wrinklefree bends
- Legs: top ends flattened; fully heli-arc welded to Top Bag Support Frame; welds are buffed to a smooth, bright polished finish
- Bottom Bag Support Disk: one piece with sides hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the leg contour; unitized shelf and double-thick angle frame's vertical flanges are fully heli-arc welded to Legs (welds are concealed)

Foot-Operated Lid:

Lid: one piece spun with flanged down sides

Hinge: fully heli-arc welded to Lid's underside

Foot Pedal: formed; formed end covered with non-slip rubber tubing Connecting Rod: connected between Lid and Foot Pedal with flexible couplers

Bumpers: inserted onto bottom ends of Legs

Casters: stem-mounted in caster socket with caster socket inserted into ends of Legs

# **RECEPTACLES** –

108130-00

SS Mobile Catch Basin 15 Quart Rectangular Tray

# **CATCH BASIN**

Our Catch Basin Receptacle is designed for convenience and ease of mobility and includes a removable 15 guart Rectangular Tray.



Chassis:

Specifications-

Materials:

#### Chassis:

Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Cross Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Tray Supports: .375" dia. rod stainless steel, type 304, bright buffed finish Casters: 2" dia. non-marking, swivel ball bearing, zinc plated

- **Construction:**
- Frame Members: one piece "U"-shaped; bends are mandrill-bent for wrinkle-free bends
- Cross Members: ends are coped for uniform fitting joints; fully heli-arc circumference-welded to Frame Members; welds are buffed to a smooth, bright polished finish
- Tray Supports: fully heli-arc circumference-welded to Frame Members; welds are buffed to a smooth, bright polished finish
- Casters: stem-mounted into caster socket with caster socket inserted into ends of Frame Member

# SPONGE

Our Sponge Receptacles are designed for convenience and ease of mobility and include removable Basins and Pails.



SS Mobile Kick Bucket 13 Quart Pail 13.50" diameter 14"H Overall



108145-00 SS Mobile Sponge Receptacle 10 Quart Oval Basin 20.50"L 16"W 8.25"H Overall

Base:



108150-00 SS Mobile Sponge Receptacle 7 Quart Round Basin 16.250" diameter 8.25"H Overall

Specifications

Materials:

- Frame Member: 11 gauge, stainless steel, type 304, 2B finish Pail/Basin Supports: 11 gauge, stainless steel, type 304, 2B finish Pail/Basin Pads: molded rubber
- Cross Members: 11 gauge, stainless steel, type 304, 2B finish Wraparound Bumper: non-marring extruded vinyl Casters: 2" dia. non-marking, swivel ball bearing, zinc plated
- **Fasteners:**

Base:

Acorn Nuts: stainless steel, type 18-8 Cap Screws: stainless steel, type 18-8



## Construction:

- Frame Member: one piece formed into a ring; ends are butted and heliarc welded (welds are concealed)
- Pail/Basin Supports: four formed uprights punched and fitted with Pail/Basin Pads; punched to accommodate Casters; fully heli-arc welded to Frame Member; welds are polished to a smooth, bright polished finish
- Cross Members: full-length; punched and fitted with Pail/Basin Pads; punched to accommodate Casters
- Wraparound Bumper: continuous one piece; wrapped around Frame Member face and edges
- Casters: threaded-stem mounted through holes in Cross Members and Pail/Basin Supports and secured with acorn nut

# **RECEPTACLES**-

# SPONGE

Our Mobile Sponge Receptacles are designed for convenience and ease of mobility and include a removable 13 quart Pail. They are available with either a sturdy Cross Brace or handy Shelf.



108152-00 SS Mobile Sponge Receptacle with Cross Brace 13 Quart Pail 14.130"L 12.866"W 34"H Overall



108153-00 SS Mobile Sponge Receptacle with Shelf 13 Quart Pail 14.130"L 12.866"W 34"H Overall

#### Specifications

### Materials:

Chassis with Cross Brace:

Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Pail Support: 11 gauge, stainless steel, type 304, #4 finish

Cross Braces: .375" dia. rod stainless steel, type 304, bright buffed finish Connecting Rail: .375" dia. rod stainless steel, type 304, bright buffed finish

### Chassis with Shelf:

Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Pail Support: 11 gauge, stainless steel, type 304, #4 finish Shelf: 18 gauge, stainless steel, type 304, #4 finish

Casters: 3" dia. non-marking, swivel ball bearing, zinc plated

#### Construction: Chassis with Cross Brace or Shelf:

- Frame Members: one piece "U"-shaped; bends are mandrill-bent for wrinkle-free bends
- Pail Support: one piece formed ring; fully heli-arc welded to Frame Members; welds are buffed to a smooth, bright polished finish

Cross Braces: formed; ends fully heli-arc circumference-welded to Frame Members; welds are buffed to a smooth, bright polished finish Connecting Rail: ends are fully heli-arc circumference welded to

Cross Braces; welds are buffed to a smooth, bright polished finish Shelf: one piece with sides hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the Frame Member contour; unitized shelf and doublethick angle frame's vertical flanges are fully heli-arc welded to Frame

Members (welds are concealed) Casters: stem-mounted into caster socket with caster socket inserted into ends of Frame Member



# SURGEON SCRUB SINKS -

Our Surgeon Scrub Sinks feature radius bottom and sides with coved corners for easy clean-up. The sink is 10.5"D with a continuous Backsplash extending 12" above the sink. A continuous rim around the sink's side and front has rounded front corners. Surgeon Scrub Sinks are available in two sizes and are offered with a choice of the Knee-Action Valve or Wall Mounted Foot Valves.

# SINGLE STATION



# SURGEON SCRUB SINK ACCESSORIES

024552 Knee-Action Valve with Wall Bracket

024553 Wall Mounted Foot Valve

024603 Gooseneck Wall Mounted Faucet with Aerator

024550 Basket Strainer Drain, 3.50"



Materials:

Front, Bottom, and Back: 16 gauge, stainless steel, type 304, #4 finish Sides: 16 gauge, stainless steel, type 304, #4 finish Side Support Brackets: 16 gauge, stainless steel, type 304, #4 finish Back Hanger Bracket: 16 gauge, stainless steel, type 304, #4 finish



### **Construction:**

Sink:

- Front, Bottom, and Back: one piece; front's top edge is a formed rim; bottom is formed with .750" radius bends; back's top edge is formed back and flanged
- Sides: top edge is a formed rim; front and back edges are formed with .750" radius bends; sides are fitted to the Front, Bottom, and Back and fully heli-arc welded creating a one piece, seamless Sink with Backsplash; crevice-free welds are ground smooth and polished to a uniform finish
- Side Support Brackets: triangular-shaped with top and rear edges flanged; rear flange is punched with mounting holes for attaching to wall
- Back Hanger Bracket: "Z"-shaped; punched with mounting holes for attaching to wall



# I.V. STANDS, FOOT-OPERATED -

Our I.V. Stands are designed for sturdiness and unfailing operation. The wide-spread, low center, heavy base design insures non-tipping stability. The Base Upright is heli-arc welded to the Base creating a one-piece, non-wobbling I.V. Stand. Smooth-rolling casters make for easy mobility. Hanger height is easily adjusted from 68"H to 108"H by simply raising to the desired height, automatically locking in place. Depressing the Foot-Operated release allows the Telescoping Tube to be lowered.



- Upright: 18 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish
  - Bushing: .750" I.D., brass
  - Friction Lock: brass
- Cross Members: .375" x 2" stainless steel flat bar, type 304, #4 finish Foot Release:
- Guard: .312" dia. rod stainless steel, type 304, bright buffed finish Plunger: .750" dia., stainless steel, type 304, bright buffed finish Casters: 2" dia. non-marking, swivel ball bearing, zinc plated

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Telescoping Tube: top end is flattened; fully heli-arc welded to Spreader Bar; welds are buffed to a smooth, bright polished finish

Friction Lock: suspended in Upright

Cross Members: ends are offset with chamfered corners; butted together and fully heli-arc welded creating a one piece, seamless frame; crevice-free welds are ground smooth and polished to a uniform finish; frame is fully heli-arc circumference-welded to Upright; welds are buffed to a smooth, bright polished finish

#### Foot Release:

- Guard: formed; fully heli-arc welded to frame's Cross Member; welds are buffed to a smooth, bright polished finish
- Plunger: inserted through frame's Cross Member
- Casters: tack heli-arc welded to frame; exposed welds are polished to a uniform finish

# I.V. STANDS, HAND-OPERATED

Our I.V. Stands are designed for sturdiness and unfailing operation. The wide-spread, low center, heavy base design insures non-tipping stability. The Base Upright is heli-arc welded to the Base creating a one-piece, non-wobbling I.V. Stand. Smooth-rolling casters make for easy mobility. The knob-operated collet is designed to hold the Telescoping Tube at the desired Hanger height. Adjusts from 68"H to 108"H.



Telescoping Tube: 18 gauge, .750" dia. tubular stainless steel, type 304, bright buffed finish

#### Base:

Collet: .750" I.D., stainless steel, type 304, bright buffed finish Upright: 18 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Cross Members: .375" x 2" stainless steel flat bar, type 304, #4 finish Knob: triangular-shaped, black plastic, .375"-16 threads Casters: 2" dia. non-marking, swivel ball bearing, zinc plated

- Telescoping Tube: top end is flattened; fully heli-arc welded to Spreader Bar; welds are buffed to a smooth, bright polished finish
- Base:
  - Collet: machined and tapped
    - Upright: top end is fitted with Collet; Collet is fully heli-arc circumference-welded to Upright; welds are buffed to a smooth, bright polished finish
  - Cross Members: ends are offset with chamfered corners; butted together and fully heli-arc welded creating a one piece, seamless frame; crevice-free welds are ground smooth and polished to a uniform finish; frame is fully heli-arc circumference-welded to Upright; welds are buffed to a smooth, bright polished finish

#### Knob: threaded into Collet

Casters: tack heli-arc welded to frame; exposed welds are polished to a uniform finish

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# MAYO STANDS, FOOT-OPERATED

Our Mayo Stands are designed for sturdiness and unfailing operation. The wide-spread, low center, heavy base design insures non-tipping stability. The Base Upright is heli-arc welded to the Base creating a one-piece, non-wobbling Mayo Stand. Smooth-rolling casters make for easy mobility. Tray height is easily adjusted from 38"H to 61"H by simply raising to the desired height, automatically locking in place. Depressing the Foot-Operated release allows the Tray to be lowered.



### SS Mayo Stand

Product Number	Tray L	Size W	Height Adjustment	Overall L	Size W
108226-00	19.125"	12.625"	38" - 61"	19.50"	17.50"
108228-00	21.250"	16.250"	38" - 61"	21.625"	17.50"

### Specifications -

Materials:

### Mayo Stand:

Tray Holder:

Frame: .375" dia. rod stainless steel, type 304, bright buffed finish
Braces: .375" dia. rod stainless steel, type 304, bright buffed finish
Telescoping Tube: 16 gauge, 1.250" square tubular stainless steel, type 304, 320 grit finish

Glides: polyethylene

Base:

**Upright:** 16 gauge, 1" square tubular stainless steel, type 304, 320 grit finish

Friction Lock: brass

**Cross Member:** .375" x 2" stainless steel flat bar, type 304, #4 finish **Support Bars:** .375" x 2" stainless steel flat bar, type 304, #4 finish **Foot Release:** 

**Guard:** .312" dia. rod stainless steel, type 304, bright buffed finish **Plunger:** .750" dia., stainless steel, type 304, bright buffed finish **Casters:** 2" dia. non-marking, swivel ball bearing, zinc plated



SS Emergency Mayo Stand

Product Number	Tray L	Size W	Height Adjustment	Overall L	Size W
108231-00	19.125"	12.625"	38" - 61"	19.50"	17.50"
108233-00	21.250"	16.250"	38" - 61"	21.625"	17.50"

### Construction:

#### Mayo Stand: Tray Holder:

Frame: one piece rectangular shape

- Braces: formed to support the Frame; fully heli-arc circumferencewelded to the Frame; welds are buffed to a smooth, bright polished finish
- **Telescoping Tube:** top end mitered and capped; fully heli-arc welded to Tray Holder Frame and Braces; welds are buffed to a smooth, bright polished finish; four sides of lower end are punched
  - **Glides:** are inserted into holes punched in lower end of TelescopingTube

## Base:

Upright: top end is fitted with Friction Lock

Cross Member: ends are offset with chamfered corners

Support Bars: one end is offset and one end has chamfered corners; offset ends are fully heli-arc welded to underside of Cross Member creating a one piece frame; exposed welds are polished to a uniform finish; frame is fully heli-arc circumference welded to Upright; welds are buffed to a smooth, bright polished finish

#### Foot Release:

**Guard:** formed; fully heli-arc welded to frame's Cross Member; welds are buffed to a smooth, bright polished finish

Plunger: inserted through frame's Cross Member

Casters: tack heli-arc welded to frame; exposed welds are polished to a uniform finish



# MAYO STANDS, HAND-OPERATED

Our Mayo Stands are designed for sturdiness and unfailing operation. The wide-spread, low center, heavy base design insures non-tipping stability. The Base Upright is heli-arc welded to the Base creating a one-piece, non-wobbling Mayo Stand. Smooth-rolling casters make for easy mobility. The knob-operated collet is designed to hold the Tray at the desired height. Adjusts from 39"H to 62"H.



## SS Mayo Stand

Product Number	Tray L	Size W	Height Adjustment		Size W
108246-00	19.125"	12.625"	39" - 62"	20.875"	17.50"
108248-00	21.250"	16.250"	39" - 62"	23"	17.50"

#### Specifications

#### Materials:

#### Mayo Stand: Tray Holder:

Frame: .375" dia. rod stainless steel, type 304, bright buffed finish Braces: .375" dia. rod stainless steel, type 304, bright buffed finish Telescoping Tube: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

#### Base:

Collet: .750" I.D., stainless steel, type 304, bright buffed finish Upright: 16 gauge, 1.375" dia. tubular stainless steel, type 304, bright buffed finish

Cross Member: .375" x 2" stainless steel flat bar, type 304, #4 finish Support Bars: .375" x 2" stainless steel flat bar, type 304, #4 finish Knob: triangular-shaped, black plastic, .375"-16 threads

Casters: 2" dia. non-marking, swivel ball bearing, zinc plated



SS Emergency Mayo Stand

Product Number	Tray L	Size W	Height Adjustment	Overall L	Size W
108251-00	19.125"	12.625"	39" - 62"	20.875"	17.50"
108253-00	21.250"	16.250"	39" - 62"	23"	17.50"

#### **Construction:**

#### Mayo Stand: Tray Holder:

Frame: one piece rectangular shape

Braces: formed to support the Frame; fully heli-arc circumferencewelded to the Frame; welds are buffed to a smooth, bright polished finish

Telescoping Tube: top end flattened; fully heli-arc welded to Tray Holder Frame and Braces; welds are buffed to a smooth, bright polished finish

#### Base:

- Collet: machined and tapped
  - Upright: top end is fitted with Collet; Collet is fully heli-arc circumference-welded to Upright; welds are buffed to a smooth, bright polished finish
- Cross Member: ends are offset with chamfered corners

Support Bars: one end is offset and one end has chamfered corners; offset ends are fully heli-arc welded to underside of Cross Member creating a one piece frame; exposed welds are polished to a uniform finish; frame is fully heli-arc circumference welded to Upright; welds are buffed to a smooth, bright polished finish

#### Knob: threaded into Collet

Casters: tack heli-arc welded to frame; exposed welds are polished to a uniform finish

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# SOLUTION STANDS-

Our Solution Stands are designed for convenience and ease of mobility and include Single or Double removable 7 quart Basins.



108270-00 SS Solution Stand with Cross Brace Single 7 Quart Basin 13.880"L 13.880"W 34"H Overall



## SS Solution Stand with Cross Brace Double 7 Quart Basins 29.880"L 13.880"W 34"H Overall

## Specifications -

# Materials:

Chassis with Cross Brace: Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

- Basin Support: 11 gauge, stainless steel, type 304, #4 finish
- Cross Braces: .375" dia. rod stainless steel, type 304, bright buffed finish

**Connecting Rail:** .375" dia. rod stainless steel, type 304, bright buffed finish

Chassis with Shelf:

Frame Members: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Basin Support: 11 gauge, stainless steel, type 304, #4 finish

Shelf: 18 gauge, stainless steel, type 304, #4 finish

Casters: 3" dia. non-marking, swivel ball bearing, zinc plated



Suburban Surgical Company, Inc.



108271-00 SS Solution Stand with Shelf Single 7 Quart Basin 14.130"L 14.130"W 34"H Overall



Double 7 Quart Basins 29.880"L 13.880"W 34"H Overall

### Construction:

Chassis with Cross Brace or Shelf: Frame Members: one piece "U"-shaped; bends are mandrill-bent for wrinkle-free bends

- Basin Support: one piece formed ring; fully heli-arc welded to Frame Members; welds are buffed to a smooth, bright polished finish
- Cross Braces: formed; ends fully heli-arc circumference-welded to Frame Members; welds are buffed to a smooth, bright polished finish Connecting Rail: ends are fully heli-arc circumference welded to Cross Braces; welds are buffed to a smooth, bright polished finish
- Shelf: one piece with sides hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the Frame Member contour; unitized shelf and doublethick angle frame's vertical flanges are fully heli-arc welded to Frame Members (welds are concealed)
- Casters: stem-mounted into caster socket with caster socket inserted into bottom ends of Frame Member

# UTILITY STANDS-

Our Utility Stands feature a 20"L 16"W Top that stands 34"H from the floor and one Shelf. Both the Top and Shelf have a 4-sided Retaining Rail.



108300-00 SS Utility Stand 20.750"L 16.750"W 36"H Overall

108301-00 SS Utility Stand with I.V. Post I.V. Post adjusts from 68"H to 108"H 20.750"L 16.750"W Overall

# Utility Stand:

## Construction:

- **Top and Shelf:** one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and doublethick angle frame; corners are notched to fit the leg contour; unitized top and double-thick angle frame's vertical flanges are fully heli-arc welded to the Legs (welds are concealed)
  - Brace: formed channel with hemmed edges; spot-welded to the Top's and Shelf's undersides

Retaining Rail: one piece; total wraparound design; fully heli-arc welded to legs; welds are buffed to a smooth, bright polished finish Legs:

## **Collet:** machined and tapped

one Leg is fitted with Collet; Collet is fully heli-arc circumferencewelded to Leg; welds are buffed to a smooth, bright polished finish; three Legs have top end capped and fully heli-arc welded; welds are ground smooth and buffed to a smooth, bright polished finish

Knob: threaded into Collet

I.V. Post:

### Hanger:

Spreader Bar: ends are machined smooth and curled

Telescoping Tube: top end is flattened; fully heli-arc welded to Spreader Bar; welds are buffed to a smooth, bright polished finish

Casters: stem-mounted into caster socket with caster socket inserted into bottom ends of Legs



### Specifications -

### Materials:

Utility Stand:

Top and Shelf: 18 gauge, stainless steel, type 304, #4 finish Brace: 18 gauge, stainless steel, type 304, #4 finish

- Retaining Rail: .375" dia. rod stainless steel, type 304, bright buffed finish Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish
- Collet: .750" I.D., stainless steel, type 304, bright buffed finish
- Knob: triangular-shaped, black plastic, .375"-16 threads
- I.V. Post:

### Hanger:

**Spreader Bar:** .312" dia. rod stainless steel, type 304, bright buffed finish

**Telescoping Tube:** 18 gauge, .750" dia. tubular stainless steel, bright buffed finish

Casters: 3" dia., non-marking, swivel ball bearing, zinc plated

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# SHELF STANDS -

Our Shelf Stands feature rugged sturdiness and plenty of storage capacity on 4 shelves. The Shelf Stands are available with non-marring Glides or 3" Casters and a 3-sided Retaining Rail.





SS Stationary Shelf Stand with 3-sided Retaining Rail

Product	Shelf	Size	(	Overall Size	•
Number	L	W	L	W	н
108310-01	35"	14"	36.750"	15.375"	62"
108311-01	41"	14"	42.750"	15.375"	62"
108312-01	47"	14"	48.750"	15.375"	62"
108317-01	35"	19"	36.750"	20.375"	62"
108318-01	41"	19"	42.750"	20.375"	62"
108319-01	47"	19"	48.750"	20.375"	62"

SS Stationary Shelf Stand

Product	Shelf Size		Ov	erall S	ize	
Number	L	W	L	W	Н	
108310-00	35"	14"	36"	15"	62"	
108311-00	41"	14"	42"	15"	62"	
108312-00	47"	14"	48"	15"	62"	
108317-00	35"	19"	36"	20"	62"	
108318-00	41"	19"	42"	20"	62"	
108319-00	47"	19"	48"	20"	62"	



## SS Mobile Shelf Stand

Product Number	Shelf Size L W		Ov L	erall S W	ize H	
108310-02	35"	14"	36"	15"	65"	
108311-02	41"	14"	42"	15"	65"	
108312-02	47"	14"	48"	15"	65"	
108317-02	35"	19"	36"	20"	65"	
108318-02	41"	19"	42"	20"	65"	
108319-02	47"	19"	48"	20"	65"	



# SS Mobile Shelf Stand with 3-sided Retaining Rail

Product	Shelf	Size	(	Overall Size	Э
Number	L	W	L	W	Н
108310-03	35"	14"	36.750"	15.375"	65"
108311-03	41"	14"	42.750"	15.375"	65"
108312-03	47"	14"	48.750"	15.375"	65"
108317-03	35"	19"	36.750"	20.375"	65"
108318-03	41"	19"	42.750"	20.375"	65"
108319-03	47"	19"	48.750"	20.375"	65"

See pages 64 and 65 for Specifications.



# **RECESSED SHELF STANDS -**

Our Recessed Shelf Stands feature rugged sturdiness and plenty of storage capacity on 2 shelf sizes installed on each stand. The Recessed Shelf Stands are available with non-marring Glides or 3" Casters and a 3-sided Retaining Rail.



SS Stationary Recessed Shelf Stand

Product	Shelf Sizes		. Ov	erall S	-
Number	L	W	L	W	н
108324-00	35"	14"		0.0."	0.0"
	35"	19"	36"	20"	62"
108325-00	41"	14"			
	41"	19"	42"	20"	62"
108326-00	47"	14"			
	47"	19"	48"	20"	62"



SS Stationary Recessed Shelf Stand with 3-sided Retaining Rail

Product	Shelf	Sizes	Overall Size		
Number	L	W	L	W	Н
108324-01	35"	14"			
	35"	19"	36.750"	20.375"	62"
108325-01	41"	14"			
	41"	19"	42.750"	20.375"	62"
108326-01	47"	14"			
	47"	19"	48.750"	20.375"	62"

## Specifications

Materials: Shelf Stands or Recessed Shelf Stands:

Shelves: 18 gauge, stainless steel, type 304, #4 finish

Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Glides: non-marring

Casters: 3" dia., non-marking, swivel ball bearing, zinc plated

Retaining Rail: .375" dia. rod stainless steel, type 304, bright buffed finish



SS Mobile Recessed Shelf Stand

Product	Shelf Sizes		Ov	ize	
Number	L	W	L	W	Н
108324-02	35"	14"			
	35"	19"	36"	20"	65"
108325-02	41"	14"			
	41"	19"	42"	20"	65"
108326-02	47"	14"			
	47"	19"	48"	20"	65"

#### Construction: Shelf Stands or Recessed Shelf Stands:

- Shelves: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are notched to fit the leg contour; unitized shelf and double-thick angle frame's vertical flanges are fully heli-arc welded to the Legs (welds are concealed)
- Legs: top end capped and fully heli-arc welded; exposed welds are ground smooth and buffed to a smooth, bright polished finish
- Glides: inserted into bottom ends of Legs

Casters: stem-mounted into caster socket with caster socket inserted into bottom ends of Legs

**Retaining Rail:** one piece; total wraparound design; fully heli-arc welded to legs; welds are buffed to a smooth, bright polished finish



## SS Mobile Recessed Shelf Stand with 3-sided Retaining Rail

Product	Shelf	Sizes	(	Overall Size	Э
Number	L	W	L	W	Н
108324-03	35"	14"			
	35"	19"	36.750"	20.375"	65"
108325-03	41"	14"			
	41"	19"	42.750"	20.375"	65"
108326-03	47"	14"			
	47"	19"	48.750"	20.375"	65"



# FOOT STOOLS -

Our Foot Stools feature rugged sturdiness. The Deck's non-slip surface and reinforced construction combine to create a stable, rigid platform. The "flared-out" unitized Leg design prevents tipping.



Product	Overall Size			
Number	L	W	Н	
108330-00	16"	12"	8.25"	
108331-00	30"	12"	8.25"	



Product	Overall Size		
Number	L	W	н
108332-00	16"	24"	16.50"
108333-00	30"	24"	16.50"

Specifications	
Materials:	Construction:
Foot Stool:	Foot Stool:
Deck: 16 gauge, cold rolled steel, galvanneal finish	Deck: one piece with front, back, and both ends flanged down
Plate: 18 gauge, stainless steel, type 304, 2B finish	Plate: spot-welded to underside of Deck
Frame: 14 gauge, stainless steel, type 304, #4 finish	Frame: one piece; formed into rectangular shape; ends are butted
Legs/Deck Support: 16 gauge, 1" dia. tubular stainless steel, type 304,	and fully heli-arc welded; welds are ground smooth and polished
buffed finish	to a uniform finish; Frame is spot welded to front, back, and end
Mat: vinyl, ribbed, black	flanges of Deck creating a retaining edge to frame the Mat
Floor Tips: 1" I.D., rubber, black	Legs/Deck Support: one piece; bends are mandrill-bent for wrinkle-
	free bends; two Legs/Deck Supports are butted together and heli-arc
	welded creating unitized Legs; unitized Legs are heli-arc welded to
	Deck's underside Plate (welds are concealed)
٨	Mat: laminated to Deck's top surface flush with Frame's retaining edge
	Floor Tips: inserted onto ends of Legs



# FOOT STOOLS WITH HAND RAILS -

Our Foot Stools feature rugged sturdiness. The Deck's non-slip surface and reinforced construction combine to create a stable, rigid platform. The "flared-out" unitized Leg design prevents tipping. The welded-on Hand Rail creates added stability and security.



Product	Overall Size			
Number	L	W	н	
108330-01	16"	13.75"	38.625"	
108331-01	30"	13.75"	38.625"	



Product	Overall Size		
Number	L	W	н
108332-01	16"	25"	47"
108333-01	30"	25"	47"

#### Specifications

#### Materials:

### Foot Stool:

- Deck: 16 gauge, cold rolled steel, galvanneal finish
  - Plate: 18 gauge, stainless steel, type 304, 2B finish
- Frame: 14 gauge, stainless steel, type 304, #4 finish
- Legs/Deck Support: 16 gauge, 1" dia. tubular, stainless steel, type 304, buffed finish
- Hand Rail: 16 gauge, 1" dia. tubular stainless steel, type 304, buffed finish
- Mat: vinyl, ribbed, black
- Floor Tips: 1" I.D., rubber, black

Foot Stool:

Deck: one piece with front, back, and both ends flanged down Plate: spot-welded to underside of Deck

Construction:

- **Frame:** one piece; formed into rectangular shape; ends are butted and fully heli-arc welded; welds are ground smooth and polished to a uniform finish; Frame is spot welded to front, back, and end flanges of Deck creating a retaining edge to frame the Mat
- Legs/Deck Support: one piece; bends are mandrill-bent for wrinklefree bends; two Legs/Deck Supports are butted together and heli-arc welded creating unitized Legs; unitized Legs are heli-arc welded to Deck's underside Plate (welds are concealed)
- Hand Rail: one piece "U"-shaped; bends are mandrill-bent for wrinklefree bends; heli-arc welded to Deck Frame; welds are polished to a uniform finish

Mat: laminated to Deck's top surface flush with Frame's retaining edge Floor Tips: inserted onto ends of Legs



# STACK AND LOCK FOOT STOOLS -

Our Stack and Lock Foot Stools feature rugged sturdiness. The non-slip Vinyl Surface top, solid Stainless Steel construction, and Rubber Floor Tips combine to create a stable, rigid, transportable (and stackable) stool. Each Stack and Lock Foot Stool is designed to lock together with another Stack and Lock Foot Stool either side to side or front to back and be stacked on top of another. The handy Transport and Storage Cart holds up to 6 Stack and Lock Foot Stools.



222763-00

SS Transport & Storage Cart for Stack and Lock Foot Stools 21.097"L 12.150"W 39"H Overall

#### Construction:

Foot Stool:

**Deck:** one piece with front, back, and both ends flanged down **Frame:** one piece; formed into rectangular shape; ends are butted and fully heli-arc welded; welds are ground smooth and polished to a uniform finish; Frame is spot welded to front, back, and end flanges of Deck creating a retaining edge to frame the Mat

Legs/Deck Support: one piece; bends are mandrill-bent for wrinklefree bends; two Legs/Deck Supports are butted together and heli-arc welded creating unitized Legs; unitized Legs are heli-arc welded to Deck's underside (welds are concealed)

Mat: laminated to Deck's top surface flush with Frame's retaining edge Floor Tips: inserted onto ends of Legs

Specifications -

### Materials:

Stack and Lock Foot Stool:
Deck: 14 gauge, stainless steel, type 304, 2B finish
Frame: 14 gauge, stainless steel, type 304, #4 finish
Legs/Deck Support: 16 gauge, 1" dia. tubular stainless steel, type 304, buffed finish
Mat: vinyl, ribbed, black
Floor Tips: 1" I.D., rubber, black



# ADJUSTABLE HEIGHT OVER INSTRUMENT TABLES -

Our Stainless Steel Adjustable Height Over Instrument Tables can be adjusted from 39"H through 62"H from either end of the Top with the removable crank that is conveniently stored under the table's Top. The one-piece Top features a raised back extending 1.50" above the Top's surface.



Removable Crank in stored position

### Adjustable Height Over Instrument Tables

Product Number	Top L	Size* W	Height Adjustment	Clearance between Legs
108430-23	36"	23"	39" - 62"	29"
108430-46	36"	46"	39" - 62"	29"
108431-23	40"	23"	39" - 62"	33"
108431-46	40"	46"	39" - 62"	33"
108433-23	48"	23"	39" - 62"	41"
108433-46	48"	46"	39" - 62"	41"

\* Overall Length and Width is same as Top Size.

#### Specifications -

### Materials: Adjustable Height Over Instrument Table: Top: 20 gauge, stainless steel, type 304, #4 finish Brace: 16 gauge, stainless steel, type 304, #4 finish Adjustable Base: Top's Support: Upright: 16 gauge, 2" square tubular stainless steel, type 304, 320 grit finish Angular Brackets: 11 gauge, stainless steel, type 304, #4 finish Beveled Gears: hardened steel Threaded Shaft: .750"-6 pitch rod Bushing: bronze Glides: polyethylene Telescoping Base: Upright: 16 gauge, 1.750" square tubular stainless steel, type 304, 320 grit finish Retaining Nuts: .375"-16, stainless steel, type 18-8 Cross Members: 16 gauge, 2" square tubular stainless steel, type 304, 320 grit finish Casters: 3" dia., non-marking, swivel ball bearing, zinc plated, two with wheel brake Coupling Shaft: 16 gauge, .625" dia. rod stainless steel, type 304, mill finish Crank: stainless steel, type 304, bright buffed finish Handle: plastic Fasteners: Machine Screws: stainless steel, type 18-8 Weld Nuts: stainless steel, type 18-8



### **Construction:**

#### Adjustable Height Over Instrument Table:

Top: one piece with retaining rail along back; front, back, and both ends are hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish

Brace: punched and formed channel with flanges; channel is fitted with weld nuts; Brace is fastened to Top's underside and fully heliarc welded to Top's double-thick angle frame vertical flanges; exposed welds are polished to a uniform finish

#### Adjustable Base:

### Top's Support:

Upright: fitted with Beveled Gears and Threaded Shaft; lower end of tube's wall is punched and fitted with polyethylene Glides

Angular Brackets: top edge flanged and punched; Angular Brackets are heli-arc welded to Upright's top end; welds are buffed to a smooth, bright polished finish

### **Telescoping Base:**

- Upright: fitted with Retaining Nuts
- Cross Members: ends are capped and fully heli-arc welded; welds are ground smooth and polished to a uniform finish; Cross Members are fully heli-arc welded to Uprights creating the Telescoping Bases; welds are polished to a uniform finish
- Telescoping Base is fitted with caster sockets and inserted into lower ends of Top's Support Upright

Coupling Shaft: connects the two Adjustable Bases allowing height adjustment from either end of the table

Adjustable Bases are fastened to Top with machine screws Casters: inserted into caster sockets



# **INSTRUMENT TABLES –**

Our Stainless Steel Instrument Tables are designed for maneuverability, stability, functionality, and durability. They are available with a Retaining Rail and/or a Drawer Unit.

# WITH CROSS BRACE



SS Instrument Table

Product	Overall Size				
Number	L	W	Н		
108410-00	20"	16"	34"		
108411-00	30"	16"	34"		
108412-00	33"	18"	34"		
108413-00	36"	20"	34"		
108414-00	36"	24"	34"		
108415-00	48"	20"	34"		
108416-00	48"	24"	34"		
108417-00	60"	24"	34"		
108418-00	72"	24"	34"		



SS Instrument Table with 3-sided Retaining Rail

Product		Overall Size	
Number	L	W	Н
108410-01	20.750"	16.375"	35.50"
108411-01	30.750"	16.375"	35.50"
108412-01	33.750"	18.375"	35.50"
108413-01	36.750"	20.375"	35.50"
108414-01	36.750"	24.375"	35.50"
108415-01	48.750"	20.375"	35.50"
108416-01	48.750"	24.375"	35.50"
108417-01	60.750"	24.375"	35.50"
108418-01	72.750"	24.375"	35.50"



SS Instrument Table with Drawer

Product	Overall Size				
Number	L	W	Н		
108410-02	20"	16"	34"		
108411-02	30"	16"	34"		
108412-02	33"	18"	34"		
108413-02	36"	20"	34"		
108414-02	36"	24"	34"		
108415-02	48"	20"	34"		
108416-02	48"	24"	34"		
108417-02	60"	24"	34"		
108418-02	72"	24"	34"		



SS	Instrument	Table	with	3-sided	Retaining	Rail
		an	d Dra	awer		

Product		Overall Size	
Number	L	W	Н
108410-03	20.750"	16.375"	35.50"
108411-03	30.750"	16.375"	35.50"
108412-03	33.750"	18.375"	35.50"
108413-03	36.750"	20.375"	35.50"
108414-03	36.750"	24.375"	35.50"
108415-03	48.750"	20.375"	35.50"
108416-03	48.750"	24.375"	35.50"
108417-03	60.750"	24.375"	35.50"
108418-03	72.750"	24.375"	35.50"

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# **INSTRUMENT TABLES -**

Our Stainless Steel Instrument Tables are designed for maneuverability, stability, functionality, and durability. They are available with a Retaining Rail and/or a Drawer Unit.

# WITH SHELF



## SS Instrument Table

Product	Overall Size		
Number	L	W	Н
108475-00	20"	16"	34"
108476-00	30"	16"	34"
108477-00	33"	18"	34"
108478-00	36"	20"	34"
108479-00	36"	24"	34"
108480-00	48"	20"	34"
108481-00	48"	24"	34"
108482-00	60"	24"	34"
108483-00	72"	24"	34"



### SS Instrument Table with 3-sided Retaining Rail

Product	Overall Size		
Number	L	W	Н
108475-01	20.750"	16.375"	35.50"
108476-01	30.750"	16.375"	35.50"
108477-01	33.750"	18.375"	35.50"
108478-01	36.750"	20.375"	35.50"
108479-01	36.750"	24.375"	35.50"
108480-01	48.750"	20.375"	35.50"
108481-01	48.750"	24.375"	35.50"
108482-01	60.750"	24.375"	35.50"
108483-01	72.750"	24.375"	35.50"


SS Instrument Table with Drawer

Product	Overall Size				
Number	L	W	Н		
108475-02	20"	16"	34"		
108476-02	30"	16"	34"		
108477-02	33"	18"	34"		
108478-02	36"	20"	34"		
108479-02	36"	24"	34"		
108480-02	48"	20"	34"		
108481-02	48"	24"	34"		
108482-02	60"	24"	34"		
108483-02	72"	24"	34"		



SS Instrument Table with 3-sided Retaining Rail and Drawer

Product	Overall Size				
Number	L	W	Н		
108475-03	20.750"	16.375"	35.50"		
108476-03	30.750"	16.375"	35.50"		
108477-03	33.750"	18.375"	35.50"		
108478-03	36.750"	20.375"	35.50"		
108479-03	36.750"	24.375"	35.50"		
108480-03	48.750"	20.375"	35.50"		
108481-03	48.750"	24.375"	35.50"		
108482-03	60.750"	24.375"	35.50"		
108483-03	72.750"	24.375"	35.50"		

# **INSTRUMENT TABLES -**

### ANGULAR WITH CROSS BRACE



108440-00 SS Angular Instrument Table 64"L 15"W 34"H Overall

See page 75 for Specifications.

# **INSTRUMENT TABLES-**

### NESTED WITH CROSS BRACE

Our Nested Instrument Tables are designed to stack within one another for the ultimate in space-saving storage.



#### Nested Instrument Tables

Product	0	verall Siz	ze
Number	L	W	Н
108465-00	28"	14"	30.50"
108466-00	32"	16"	32"
108467-00	36"	18"	33.50"
108468-00	40"	20"	35"
108469-00	44"	22"	36.50"
108470-00	48"	24"	38"

108472-00

Set of all 6 SS Nested Instrument Tables



## **INSTRUMENT TABLE SPECIFICATIONS**

#### Materials:

Table with Cross Brace:

**Top:** 18 gauge, stainless steel, type 304, #4 finish

Brace: 18 gauge, stainless steel, type 304, #4 finish

Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, buffed finish Cross Members: 16 gauge, 1" dia. tubular stainless steel, type 304, buffed finish Cross Braces: 16 gauge, 1" dia. tubular stainless steel, type 304, buffed finish

Table with Shelf:

Top: 18 gauge, stainless steel, type 304, #4 finish

Brace: 18 gauge, stainless steel, type 304, #4 finish Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, buffed finish Shelf: 18 gauge, stainless steel, type 304, #4 finish

Brace: 18 gauge, stainless steel, type 304, #4 finish

Casters: 3" dia. non-marking, swivel ball bearing, zinc plated

Retaining Rail: .375" dia., stainless steel, type 304, bright buffed finish Mounting Tabs: 12 gauge, stainless steel, type 304, bright buffed finish Drawer Unit:

Suspension Rails: 16 gauge, stainless steel, type 304, #4 finish Housing:

Back and Sides: 20 gauge, stainless steel, type 304, #4 finish

Spreaders: 20 gauge, stainless steel, type 304, 2B finish

Side Mounting Panel: 20 gauge, stainless steel, type 304, 2B finish Drawer:

Body and Front: 22 gauge, stainless steel, type 304, #4 finish Pull: dull chrome

Slide Members, Housing/Drawer: full extension, ball bearing, zinc plated

Fasteners:

Machine Screws: stainless steel, type 18-8

Lock Nuts: stainless steel, type 18-8, nylon insert

#### **Construction:**

#### Tables with Cross Brace or Shelf:

Top: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish

Brace: formed channel with hemmed edges; spot-welded to the Top's underside

Legs: fully heli-arc welded to the unitized Top and double-thick angle frame in each corner (welds are concealed)

Cross Members: ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Legs; welds are buffed to a smooth, bright polished finish

Cross Braces: ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Cross Members; welds are buffed to a smooth, bright polished finish

Shelf: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the leg contour; unitized shelf and double-thick angle frame's vertical flanges are fully heli-arc welded to the Legs (welds are concealed) (Note: In models where Shelf is used, the lower Cross Members and Cross Brace are eliminated.)

Brace: formed channel with hemmed edges; spot-welded to the Shelf's underside

Casters: stem-mounted into caster socket with caster socket inserted into bottom ends of Leg

Retaining Rail: one piece, 3-sided, with formed ends

**Mounting Tabs:** fully heli-arc welded to the ends and along the back of the rail; welds are buffed to a smooth, bright polished finish Rail is fastened to Top's back and end flanges with machine screws and lock nuts

Drawer Unit:

Suspension Rails: formed angles; vertical flanges are fully heli-arc welded to the unitized top and double-thick angle frame's vertical flanges (welds are concealed)

Housing:

Back and Sides: one piece wrapper; bottom edge is hemmed; top and bottom edges are flanged in; back and sides are formed with 90 degree bends; the front flanges of the sides are formed to create a vertical recessed drawer jamb; wrapper is inserted into the Top with back, sides, and front flanges spot-welded to Top's flanges

Spreaders: formed channels; heli-arc welded to Sides' top and bottom flanges (welds are concealed)

Slide Mounting Panel: formed channel punched to accommodate housing slide members; heli-arc welded to Sides' top and bottom flanges (welds are concealed)

Drawer:

Body: one-piece punched and formed creating the drawer's inner front, back, sides, and bottom with radius formed bottom bends and coved corners; front, back, and both sides' top edges are flanged out; front, back and sides are spot welded

Outer Front Panel: one piece punched with top edge formed into a channel; bottom edge and side edges are formed into channels with flanges; Outer Front Panel's top edge channel overlaps Drawer's inner front panel top edge with bottom and side flanges spot welded to the Drawer Body's bottom and sides

Pull: fastened to Drawer Front with machine screws

Slide Members, Housing/Drawer: riveted to Housing's Slide Mounting Panel and Drawer's sides

General: Drawer Unit is inserted into Suspension Rails and heli-arc welded (welds are concealed)

# UTILITY TABLES -

### SINGLE WIDE

Our Single Wide Utility Tables are available in two sizes and are designed for long-lasting durable storage that is transportable. These sturdy tables can be used for a multitude of applications. Each Single Wide Utility Table features a 3-sided Retaining Rail, 4" deep drawer(s) with friction latch and full extending ball bearing slides allowing drawer(s) to fully open to a positive stop preventing accidental removal. Most models also feature a Shelf. See page 78 for information on Utility Tables with Drop Leaves.



SS Utility Table, One Drawer

Product	Overall Size				
Number	L W H				
108495-00	20.750"	16.375"	35.656"		
108503-00	33.750"	18.375"	35.656"		



SS Utility Table, Two Drawers

Product	Overall Size				
Number	L	Н			
108496-00	20.750"	16.375"	35.656"		
108504-00	33.750"	18.375"	35.656"		



SS Utility Table, Three Drawers

Product	(	e	
Number	L	Н	
108497-00	20.750"	16.375"	35.656"
108505-00	33.750"	18.375"	35.656"





SS Utility Table, Four Drawers

Product	Overall Size L W H					
Number						
108498-00	20.750"	16.375"	35.656"			
108506-00	33.750"	18.375"	35.656"			

### DOUBLE WIDE

Our Double Wide Utility Table is designed for long-lasting durable storage space that is transportable. This sturdy table can be used for a multitude of applications. The Double Wide Utility Table features a 3-sided Retaining Rail, side by side 4" deep drawers with friction latch and full extending ball bearing slides allowing drawers to fully open to a positive stop preventing accidental removal, and one Shelf. See page 78 for information on Utility Tables with Drop Leaves.

108520-00 SS Utility Table, Double Wide 2 Side by Side Drawers 36.750"L 20.375"W 35.656"H Overall



## UTILITY TABLE SPECIFICATIONS

#### Materials:

Utility Table: Top: 18 gauge, stainless steel, type 304, #4 finish Retaining Rail: .375" dia. rod stainless steel, type 304, bright buffed finish Mounting Tabs: 12 gauge, stainless steel, type 304, bright buffed finish Drawer Unit: Housing: Back and Sides: 18 gauge, stainless steel, type 304, #4 finish Spreader: 18 gauge, stainless steel, type 304, 2B finish Slide Mounting Panel: 18 gauge, stainless steel, type 304, 2B finish Drawer: Body and Front: 20 gauge, stainless steel, type 304, #4 finish Pull: dull chrome

Slide Members, Housing/Drawer: full extension, ball bearing, zinc plated

Legs: 16 gauge, 1" dia. tubular stainless steel, type 304, bright buffed finish

Shelf: 18 gauge, stainless steel, type 304, #4 finish

Casters: 3" dia. non-marking, swivel ball bearing, zinc plated

#### Fasteners:

Machine Screws: stainless steel, type 18-8

Lock Nuts: stainless steel, type 18-8, nylon insert

**Rivets:** stainless steel, type 18-8

#### **Construction:**

Utility Table:

**Top:** one piece formed and punched to accommodate Retaining Rail with back and both ends flanged down to overlap the Sides and Back; front is flanged down and formed to create a horizontal recessed drawer jamb; Top's corners are rounded and fully heli-arc welded; welds are ground smooth and polished to a uniform finish

Retaining Rail: one piece, 3-sided, with formed ends

Mounting Tabs: fully heli-arc welded to the ends and along the back of the rail; welds are buffed to a smooth, bright polished finish

Drawer Unit:

#### Housing:

**Back and Sides:** one piece wrapper; bottom edge is hemmed; top and bottom edges are flanged in; back and sides are formed with .500" radius 90 degree bends; the front flanges of the sides are formed to create a vertical recessed drawer jamb

Spreader: formed channel; heli-arc welded to Sides' top flanges (welds are concealed)

Slide Mounting Panel: formed channel punched to accommodate housing slide members; heli-arc welded to Sides' top and bottom flanges (welds are concealed)

#### Drawer:

**Body:** one-piece punched and formed creating the drawer's inner front, back, sides, and bottom with radius formed bottom bends and coved corners; front, back, and both sides' top edges are flanged out; front, back and sides are spot welded

Outer Front Panel: one piece punched with top edge formed into a channel; bottom edge and side edges are formed into channels with flanges; Outer Front Panel's top edge channel overlaps Drawer's inner front panel top edge with bottom and side flanges spot welded to the Drawer Body's bottom and sides

Pull: fastened to Drawer Front with machine screws

Slide Members, Housing/Drawer: riveted to Housing's Slide Mounting Panel and Drawer's sides

- Legs: top ends are capped; inserted into Back and Sides and fully heli-arc welded to Back and Sides' top flanges (welds are concealed)
- **Shelf:** one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the Leg contour; unitized shelf and double-thick angle frame's vertical flanges are fully heli-arc welded to the Legs (welds are concealed)

General: Top is placed over Drawer Housing; Retaining Rail is fastened through Top's and Housing's back and sides with machine screws and lock nuts

Casters: stem-mounted into caster socket with caster socket inserted into bottom ends of Legs

# UTILITY TABLES-

### **DROP LEAVES**

Drop Leaves (-03 models) are available for each Single Wide and Double Wide Utility Tables, adding 20" to the Top's length. The 3-sided Retaining Rail is removed when Drop Leaves are included with the Table. See pages 76 and 77 for more information on the Utility Tables not pictured and without Drop Leaves.



108495-03 Utility Table with Drop Leaves collapsed

with Drop Leaves

L

40.750" 53.750"

56.750"



108495-03 Utility Table with Drop Leaves extended

Specifications

#### Materials:

Drop Leaf: 18 gauge, stainless steel, type 304, #4 finish Bracket: 16 gauge, stainless steel, type 304, #4 finish Hinge: stainless steel

Fold-down Support: .237" dia. rod stainless steel, type 304, bright buffed finish

#### Construction:

**Drop Leaf:** one piece with front, back, and both ends hemmed; hemmed edges are flanged down; corners are fully heli-arc welded; welds are polished to a uniform finish

Bracket: formed channel punched to accommodate Fold-down Support Hinge: continuous; spot-welded to Drop Leaf's end flange and Bracket Fold-down Support: one piece "C"-shaped with machined ends; ends are inserted through Bracket and retained with retaining rings Bracket is fastened to the Top's end flange

Utility Tables Overall Size

L

23.250"

33.750"

36.750"

W

16.375"

18.375"

20.375"

# WORK TABLES -

Our Work Tables are available in many different sizes and configurations to meet any facility's needs. Recessed Shelves or Full-width Shelves, Overshelves, and Drawers can be combined to select the best table available. Tables 66"L have 4 Legs and 6 Drawers (if used); tables 78"L and 90"L have 6 Legs and 8 Drawers (if used). Contact the factory for other table lengths, widths, and shelf clearances.

### WITH CROSS BRACE

These Tables feature a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.



SS Work Tables with Cross Brace

Product	Overall Size				
Number	L	L W H			
108554-00	66"	32"	36"		
108556-00	78"	32"	36"		
108576-00	78"	44"	36"		
108578-00	90"	44"	36"		



SS Work Tables with Recessed Shelf

ſ	Product	0	Overall Size		Shelf Clearance
	Number	L W H		below Top	
	108554-03	66"	32"	36"	25"
	108556-03	78"	32"	36"	25"
	108576-03	78"	44"	36"	25"
	108578-03	90"	44"	36"	25"





The Overshelf is 12" wide and is installed with 14" of clearance above the Top.

#### SS Work Tables with Overshelf

Product	Overall Size				
Number	L	Н			
108554-05	66"	32"	50"		
108556-05	78"	32"	50"		
108576-05	78"	44"	50"		
108578-05	90"	44"	50"		



#### SS Work Tables with Recessed Shelf and Overshelf

Product	0	Overall Size		Shelf Clearance
Number	LWH		below Top	
108554-08	66"	32"	50"	25"
108556-08	78"	32"	50"	25"
108576-08	78"	44"	50"	25"
108578-08	90"	44"	50"	25"



# WORK TABLES-

### WITH DRAWERS AND CROSS BRACE

These Tables feature 6 or 8 Drawers and a fully welded Cross Brace that can be fitted with a Recessed Shelf. The Recessed Shelf is set in 8" from the front and back of the table and can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.



SS Work Tables with Drawers and Cross Brace

Product	Overall Size				
Number	L	Н			
108654-00	66"	32"	36"		
108656-00	78"	32"	36"		
108676-00	78"	44"	36"		
108678-00	90"	44"	36"		



SS Work Tables with Drawers and Recessed Shelf

Product	Overall Size			Shelf Clearance
Number	L	W	н	below Top
108654-03	66"	32"	36"	25"
108656-03	78"	32"	36"	25"
108676-03	78"	44"	36"	25"
108678-03	90"	44"	36"	25"





# The Overshelf is 12" wide and is installed with 14" of clearance above the Top.

SS Wo	rk Tables	with	Drawers,	Cross	Brace,	&	Overshelf
-------	-----------	------	----------	-------	--------	---	-----------

Product	٥١	Overall Size				
Number	L	W	Н			
108654-05	66"	32"	50"			
108656-05	78"	32"	50"			
108676-05	78"	44"	50"			
108678-05	90"	44"	50"			



#### SS Work Tables with Drawers, Recessed Shelf & Overshelf

Product	Overall Size			Shelf Clearance
Number	L	W	Н	below Top
108654-08	66"	32"	50"	25"
108656-08	78"	32"	50"	25"
108676-08	78"	44"	50"	25"
108678-08	90"	44"	50"	25"



# WORK TABLES -

### WITH FULL-WIDTH SHELF

These Tables feature a fully welded Full-width Shelf. The Full-width Shelf can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.



SS Work Tables with Shelf

Product	Overall Size			Shelf Clearance
Number	L	W	н	below Top
108604-03	66"	32"	36"	25"
108606-03	78"	32"	36"	25"
108626-03	78"	44"	36"	25"
108628-03	90"	44"	36"	25"





SS Work Tables with Shelf and Overshelf

Product	0	verall Si	Shelf Clearance	
Number	L	W	Н	below Top
108604-08	66"	32"	50"	25"
108606-08	78"	32"	50"	25"
108626-08	78"	44"	50"	25"
108628-08	90"	44"	50"	25"



# WORK TABLES -

### WITH DRAWERS AND FULL-WIDTH SHELF

These Tables feature 6 or 8 Drawers and a fully welded Full-width Shelf. The Full-width Shelf can be installed with 15", 20", or 25" of clearance below the Top. An Overshelf can also be added to the Table.



SS Work Tables with Drawers and Shelf

Product	Overall Size			Shelf Clearance
Number	L	W	н	below Top
108704-03	66"	32"	36"	25"
108706-03	78"	32"	36"	25"
108726-03	78"	44"	36"	25"
108728-03	90"	44"	36"	25"

The Overshelf is 12" wide and is installed with 14" of clearance above the Top.



SS Work Tables with Drawers, Shelf and Overshelf

Product	C	verall S	Size	Shelf Clearance
Number	L	W	Н	below Top
108704-08	66"	32"	50"	25"
108706-08	78"	32"	50"	25"
108726-08	78"	44"	50"	25"
108728-08	90"	44"	50"	25"



# WORK TABLE SPECIFICATIONS

Materials: Table with Cross Brace: Top: 16 gauge, stainless steel, type 304, #4 finish Sub-top: 14 gauge, cold-rolled steel, galvanneal finish Braces: 14 gauge, cold-rolled steel, galvanneal finish Frame: Rails: 11 gauge, stainless steel, type 304, 2B finish Cross Members: 11 gauge, stainless steel, type 304, 2B finish Legs: 16 gauge, 1.625" dia. tubular stainless steel, type 304, 320 grit finish Cross Members: 16 gauge, 1.25" dia. tubular stainless steel, type 304, 320 grit finish Cross Braces: 16 gauge, 1.25" dia. tubular stainless steel, type 304, 320 grit finish Table with Full-width Shelf: Top: 16 gauge, stainless steel, type 304, #4 finish Sub-top: 14 gauge, cold-rolled steel, galvanneal finish Braces: 14 gauge, cold-rolled steel, galvanneal finish Frame: Rails: 11 gauge, stainless steel, type 304, 2B finish Cross Members: 11 gauge, stainless steel, type 304, 2B finish Legs: 16 gauge, 1.625" dia. tubular stainless steel, type 304, 320 grit finish Full-width Shelf: 16 gauge, stainless steel, type 304, #4 finish Table with Recessed Shelf: Top: 16 gauge, stainless steel, type 304, #4 finish Sub-top: 14 gauge, cold-rolled steel, galvanneal finish Braces: 14 gauge, cold-rolled steel, galvanneal finish Frame: Rails: 11 gauge, stainless steel, type 304, 2B finish Cross Members: 11 gauge, stainless steel, type 304, 2B finish Legs: 16 gauge, 1.625" dia. tubular stainless steel, type 304, 320 grit finish Cross Members: 16 gauge, 1.25" dia., tubular stainless steel, type 304, 320 grit finish Recessed Shelf: 16 gauge, stainless steel, type 304, #4 finish Floor Levelers: 16 gauge, 1.625" O.D. tubular stainless steel, type 304, 320 grit finish (Casters may be used in lieu of Floor Levelers) **Overshelf:** Top: 16 gauge, stainless steel, type 304, #4 finish Supports: 14 gauge, stainless steel, type 304, #4 finish Drawer Unit: End and Partition Panels: 16 gauge, stainless steel, type 304, #4 finish Slide Mounting Panel: 20 gauge, stainless steel, type 304, 2B finish Drawer: Body and Outer Front Panel: 22 gauge, stainless steel, type 304, #4 finish Pull: dull chrome Slide Members, Housing/Drawer: full extension, ball bearing, zinc plated **Fasteners:** Machine Screws: stainless steel, type 18-8 Lock Nuts: stainless steel, type 18-8, nylon insert Construction: Table with Cross Brace, Full-width Shelf, and Recessed Shelf: Top: one piece with front, back, and both ends hemmed; hemmed edges are flanged down; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish Sub-top: one piece Braces: spot welded to Sub-top's underside Sub-top is laminated to Top's underside Frame: Rails: formed angles with mitered ends Cross Members: formed angles with mitered ends Rails and Cross Members' mitered ends are butted together creating a Frame; Frame's corners are fully heli-arc welded Frame is inserted into Top and intermediately welded to Top's hemmed edges Legs: are fully heli-arc welded to the Top and Top's Frame in each corner (welds are concealed) Cross Members: ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Legs; welds are buffed to a smooth, bright

polished finish

Cross Braces: ends are coped for uniform fitting joints and fully heli-arc circumference-welded to Cross Members; welds are buffed to a smooth, bright polished finish

Full-width Shelf: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; corners are notched to fit the leg contour; unitized shelf and double-thick angle frame's vertical flanges are fully heli-arc welded to the Legs (welds are concealed)

Recessed Shelf: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized shelf and double-thick angle frame; unitized shelf and double-thick angle frame is fully heli-arc welded to the Cross Members; welds are polished to a uniform finish r Levelers; adjustable; cone-shaned; stem-mounted; inserted into Led's lower ends.

Floor Levelers: adjustable; cone-shaped; stem-mounted; inserted into Leg's lower ends



#### Overshelf:

#### Construction: (cont'd)

Surface: one piece with front, back, and both ends hemmed; hemmed edges are flanged down creating a unitized top and double-thick angle frame; corners are fully heli-arc welded; welds are ground smooth and polished to a uniform finish

Supports: one piece with both sides flanged; Supports' top edges are fastened through Surface with machine screws and lock nuts; Supports' bottom edges are fastened through table's Top with machine screws and lock nuts

#### Drawer Unit:

End and Partition Panels: bottom edge is hemmed; top and bottom edges are flanged in; front, back and sides are formed with 90 degree bends; the front and back flanges of the sides are formed to create a vertical recessed drawer jamb; End and Partition Panels are inserted under the table's Top and heli-arc welded to the Top and Legs (welds are concealed)

Slide Mounting Panel: formed channel punched to accommodate housing slide members; heli-arc welded to End and Partition Panels' top and bottom flanges (welds are concealed)

Drawer:

Body: one-piece punched and formed creating the drawer's inner front, back, sides, and bottom with radius formed bottom bends and coved corners; front, back, and both sides' top edges are flanged out; front, back and sides are spot welded

Outer Front Panel: one piece punched with top edge formed into a channel; bottom edge and side edges are formed into channels with flanges; Outer Front Panel's top edge channel overlaps Drawer's inner front panel top edge with bottom and side flanges spot welded to the Drawer Body's bottom and sides

Pull: fastened to Drawer Front with machine screws

Slide Members, Housing/Drawer: riveted to Housing's Slide Mounting Panel and Drawer's sides

### WARRANTY



