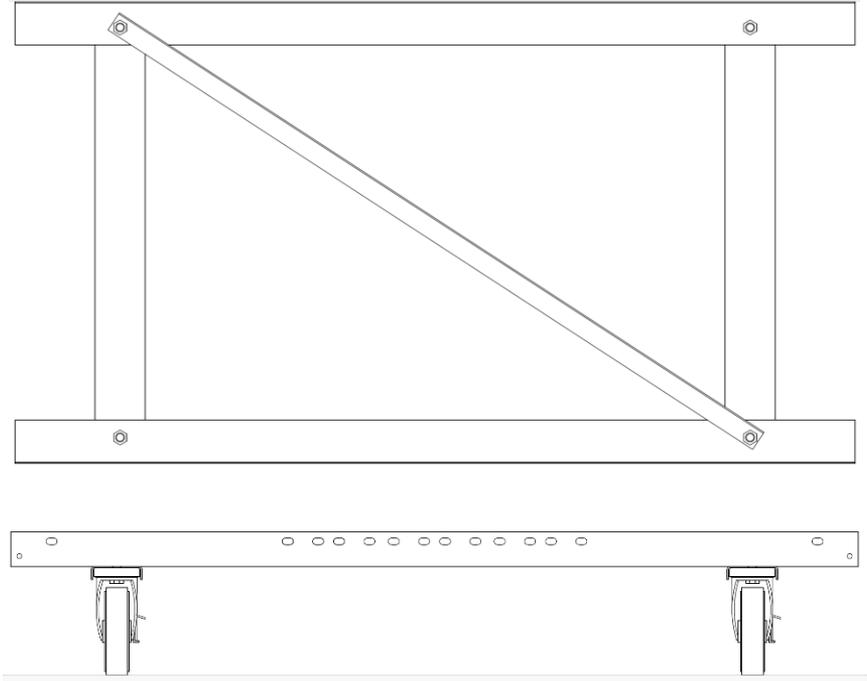


Congratulations on your purchase of the Regal Cage Base!

Stationary and Mobile Regal Cage Base Owner's Manual



SSCI Contact Information

Suburban Surgical Co., Inc. 275 Twelfth Street Wheeling, Illinois 60090
Telephone: Illinois-(847)537-9320 Toll Free-(800)323-7366
Web: www.suburbansurgical.com

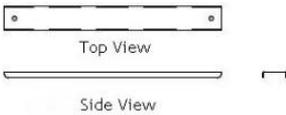
Pre-Assembly

Each base is individually packaged in its own shipping carton. For mobile bases, casters are included in a separate package provided with hardware of two (2) jam nuts and a washer attached to each caster. Assemble and secure base before assembling the cage arrangement.

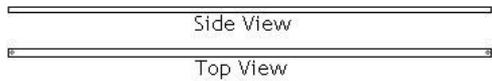
Tools needed: Two (2) $\frac{3}{4}$ -inch wrenches, carpenter's level

Base Components

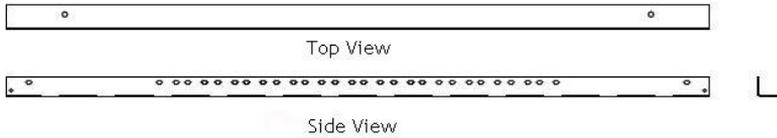
Crossmember (2 or 3)



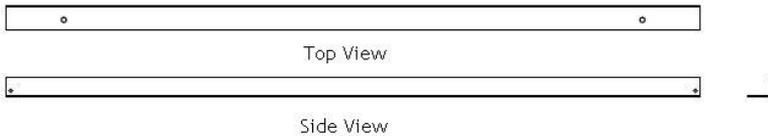
Diagonal brace (1 or 2)



Front frame rail (1) – The front rail has two or three (2 or 3) round screw holes in the bottom face and a series of oval holes in the flange.



Rear frame rail (1) – The back rail has two or three (2 or 3) round screw holes in the bottom face.



Plastic bag, containing cap screws (4 or 6) and jam nuts (8 or 12)

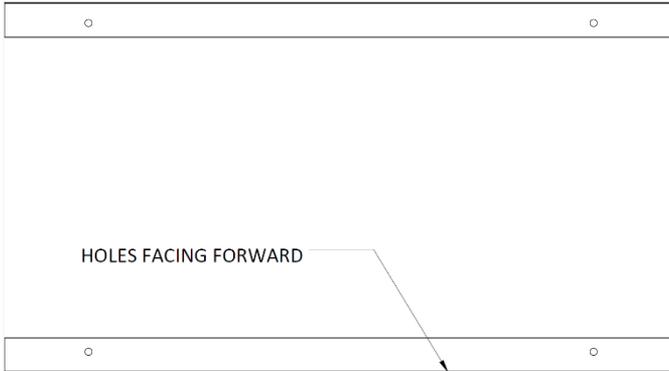
Assembly

For **stationary base assembly**, proceed to Page 3.

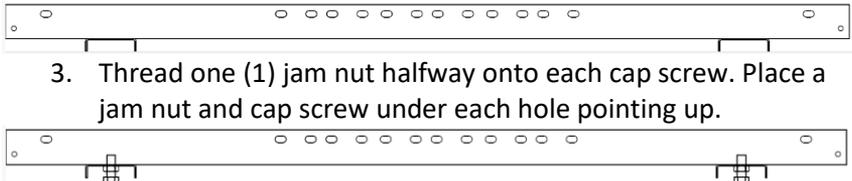
For **mobile base assembly**, proceed to Page 5.

Stationary Base Assembly

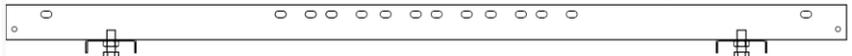
1. Place rails where cage arrangement will be once assembled.



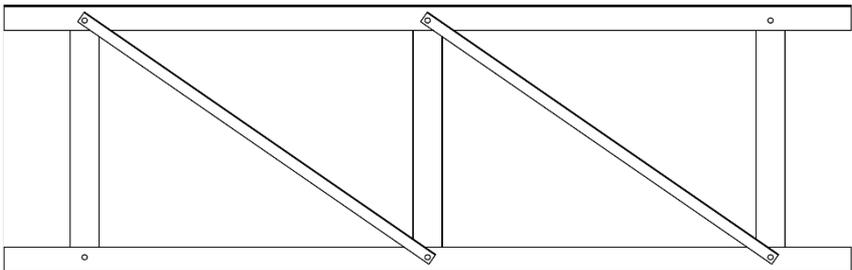
2. Place crossmembers under rails pointing down, align holes.



3. Thread one (1) jam nut halfway onto each cap screw. Place a jam nut and cap screw under each hole pointing up.



4. Place the holes in the diagonal brace(s) over the cap screws. The brace(s) can be installed in any direction, but if there are two (2) for a larger base, they must be parallel to each other.



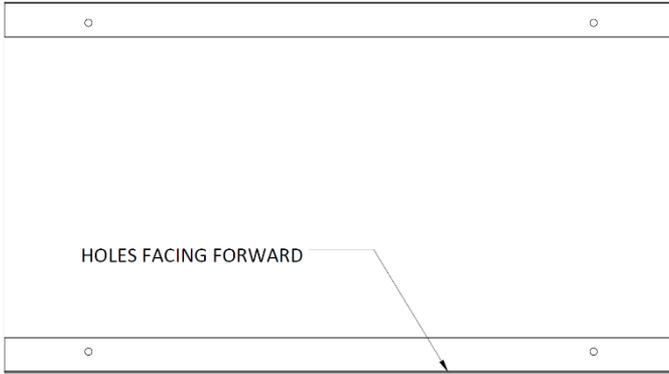
5. From the top, thread one jam nut loosely onto each cap screw to secure the entire assembly together. DO NOT fully tighten the nuts yet.

Leveling Procedure

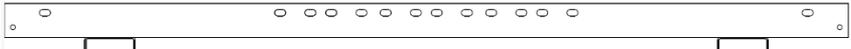
1. Make sure the base is at the location where it will be used. Due to differing floor conditions, leveling procedures carried out elsewhere may not be valid at the new location.
2. Using a carpenter's level, level the base left-to-right. To adjust the level, turn the cap screws as necessary to raise or lower each corner (or center).
3. When the base is level left-to-right, level it front-to-rear.
4. Recheck the level both ways. Check all cap screws for contact with the floor.
5. When the base is completely level, use both $\frac{3}{4}$ -inch wrenches to tighten all the jam nuts, top and bottom, tightly against the frame. All cap screws must make firm contact with the floor for proper support.

Mobile Base Assembly

1. Lock brakes on the two or three (2 or 3) casters with brakes.
2. Place rails on ground.



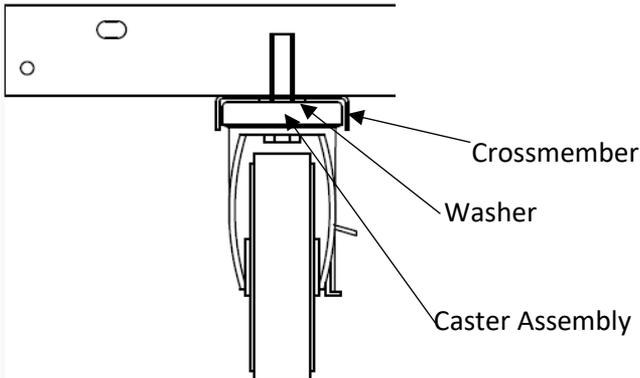
3. Place crossmembers under rails pointing down, align holes.



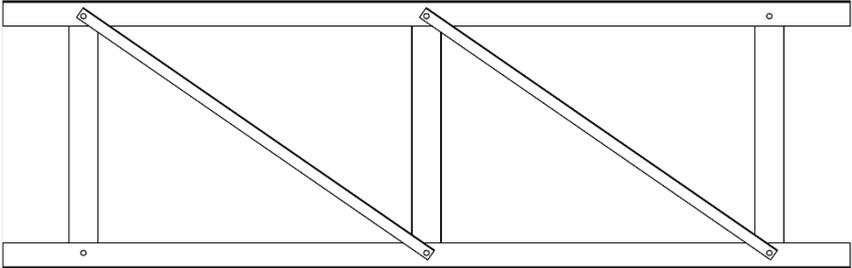
4. Remove the two (2) jam nuts from each caster, leaving the washer on the caster screw.
5. Insert the casters with brakes under the **front** rail and the casters without brakes under the rear rail.



Jam nuts (used in Step 7)



6. Place the holes in the diagonal brace(s) over the caster screws. The brace(s) can be installed in any direction, but if there are two (2) for a larger base, they must be parallel to each other.



7. From the top, thread two (2) jam nuts loosely by hand onto each caster to secure the entire assembly together.
8. Fully tighten each jam nut with a $\frac{3}{4}$ -inch wrench to secure the casters, starting with the bottom jam nut for each caster.